



Worldwide development, engineering, production and distribution of all kind of **clamps**.

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MPC HISTORY	
1981	Founding of Jalmarson Continental BV as distribution branch for the West European market of Hjalmarson and Soner AB, Uppsalla - Sweden. Main areas of activity: agricultural implements and hose clamps.
1986	Jalmarson Continental BV in the Netherlands becomes independent.
1992	Take-over by V-Hold NV – Belgium.
1993	Take-over by Thurisaz Clamping Group. Agricultural activities suspended and then the core business consists only of the production and distribution of hose clamps.
1994	Founding of MP Clamp BV in the Netherlands. Main activities: development (for the entire group) and production of special products.
1995	The expansion of the company requires the relocation of Grouw (NL) to a more spacious building in Gorredijk (NL).
1998	Construction of the new production division in Gorredijk.
2002	Founding of MP Bilincs Kft – HU.
2005	Founding of the hose clamp company, MPC France.
2006	Founding of the hose clamp company, MPC Clamping Solutions LTD.
2008	Purchase of new site (3500m2) to setup centralised distribution warehouse.
2009	Creation of the “MPC Industries” brand, one identity to incorporate all MPC products and offices.
CONCEPT	
Communication Ease of communication, thanks to our simple and direct organisational structure, working in close liaison with our clients. Integrity together with a pleasant and effective relationship is a crucial factor as far as we are concerned.	
Service Our sense of responsibility guarantees a very high level of satisfaction. Our clients can rely on fast, effective and in particular attentive service, without forgetting good cost control.	
Adapted solutions New or non-standard products can be developed and created in partnership with the client, even if only a small quantity is involved.	
Production We make clamps according to the French standard, the European DIN standard and also the Swedish SMS standard. Clients are attracted to us at MPC Industries because they have a 95% chance of finding a hose clamp range comparable to the range they stock themselves. In addition, all our standard products are controlled by progressive stock control software.	
Quality The name MPC is synonymous with quality. Our superior quality products are the result of our level of competence and experience on the one hand and strict observance of quality assurance on the other.	
Continuous strength Our vision: Worldwide enthusiasm through continuity in innovation, product and organization.	

TECHNICAL - QUALITY

With reference to ISO 2859, we had no technical complaints since 2004. Our clamps are tested according to different criteria, each with its own significance:

1. Clamping range	A
2. Width of band	B
3. Screw/bolt	B
4. Tightening torque without load (Nm)	B
5. Tightening torque (Nm)	A

Sampling per production batch is determined by the inspection level and the accepted quality level, or AQL, both in accordance with ISO 2859. We perform these tests with a calibrated Atlas – Copco Tensor, which is checked regularly by Atlas – Copco.

TECHNICAL - DEVELOPMENT

Continuous development of our standard products is undertaken based on information received from our clients every day. Communication with our contacts forms the platform for each development or adapted solution.

In our R&D department we make good use of 2D and 3D CAD systems. Together with these facilities and in liaison with the client we determine the most economic and the most feasible solution in a straightforward, fuss-free manner.

The next stage in the process is the design, which is based on various drawings validated by the client. Changes are made where necessary. The client places an order according to the final drawing, which is then used to make the tooling required.

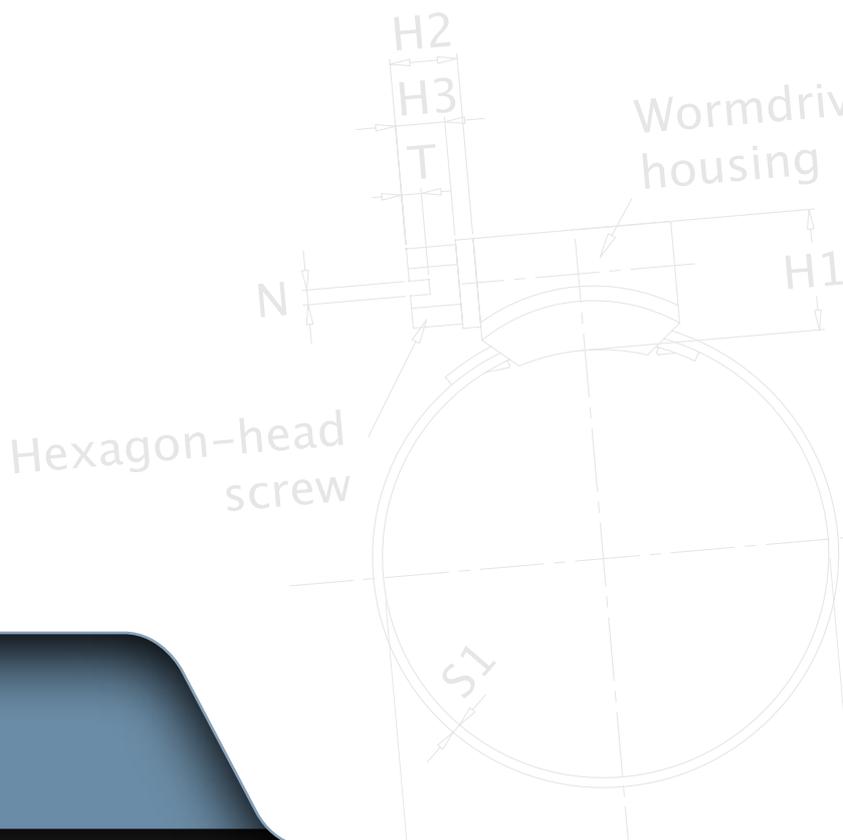
If economics are an issue, we will make a prototype first of all. This allows the client to test the application extensively before mass production of the product is started.

This entire process is performed by close cooperation between our own and other independent laboratories.

W1 W2 W4 W5

W1	All parts of clamp made in high quality steel and electroplated separately before assembly
W2	Cage and band in chromium steel AISI 430 (European DIN 1.4016) and screws in bichromated galvanised steel *
W4	Clamp made entirely in chromium-nickel steel AISI 304 (European DIN 1.4301) *
W5	Clamp made entirely in molybdenum-chromium-nickel steel AISI 316 (European DIN 1.4401) *

* Or equivalent steel with corrosion resistance



What is the function of the hose clamp?

A high quality hose clamp creates a sufficient and radially proportioned force on the outside circumference of the hose, thereby preventing leaks between the connector and the hose.

How does a hose clamp with ratchet function?

In the hose clamp, the force (Nm) needed to tighten the clamp and applied to the screw is converted into a tensile load on the band. This tensile load is converted into a radial force on the circumference of the hose, making the assembly leak-tight.

What is the optimum tightening torque?

To obtain a good hose/connector connection, it is generally sufficient to tighten the clamp to the recommended tightening torque. If the tightening torque is too low, there may be a leak and also, the force of the hose means there is a risk of the hose becoming detached from the connector (blow-off). If the tightening torque is too high, the hose may be damaged, resulting in leaks due to excessive deformation.

How can a clamp be effectively tested?

A reliable test requires special equipment, but even without this equipment, it is quite easy to carry out a test according to the following methods:

Tightening torque test on a substitute.

Fit the clamp to a substitute (tube or steel rod) using a torque wrench. Tighten the clamp with the recommended tightening torque to see whether it withstands the force applied and does not deteriorate.

Clamp test on the test bench.

The great advantage of this method is that all the main variables that could influence the tension are defined: size and dimension of the hose, dimensions and shape of the connector, nature and pressure of the product in the hose and finally, the ambient temperature and the temperature of the product in the hose.

Examples of parameters that can be tested.

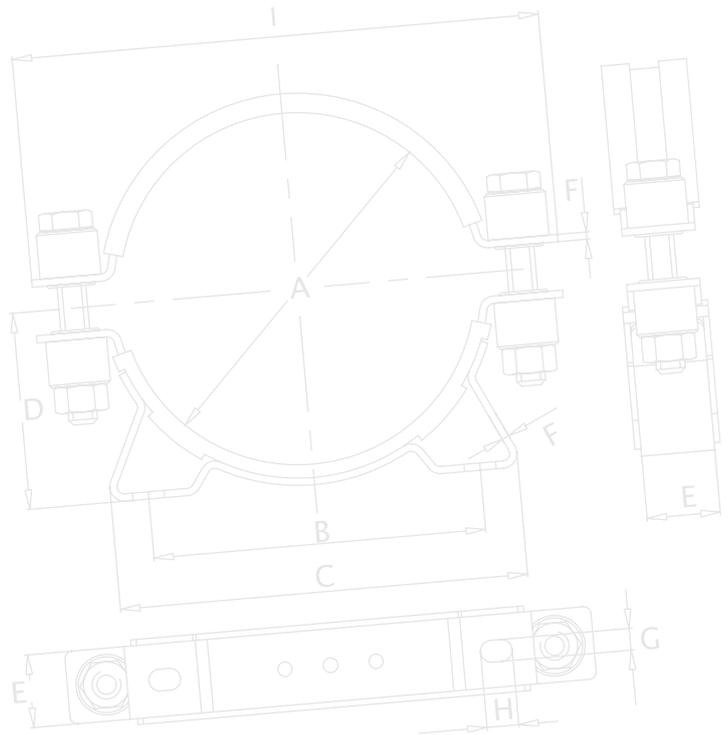
What will be the leakage rate at a specific maximum pressure?. At what positive pressure will the system start to leak, become damaged or be destroyed? Friction effects: is it properly tightened? Will the hose remain in the right position? Will the clamp withstand the recommended or necessary tightening torque?

Why are there differences in colour between the screw and the cage in stainless steel 304 or 316?

Clamps made completely in stainless steel 304 or 316 risk having a no-load tightening torque that is too high. Stainless steel on stainless steel creates friction. Many of our colleagues use grease to reduce the torque of the clamp.

The big disadvantage of this method is that the clamp is used in the food sector and the chemical industry. Grease is often prohibited for this type of sector.

As a solution to this excessive friction problem, we apply a fine layer of zinc on the screw, which acts as a lubricant. Nevertheless, all the parts of the clamp are made in stainless steel. This is easily proved by applying the magnetism test.



SELECTION TABLE		RANGE OF CLAMPS			
		W1	W2	W4	W5
MPC BA8	Perforated Band with Worm Drive Bandwidth 8 mm NF E 27 851				
MPC BA14	Perforated Band with Worm Drive Bandwidth 14 mm NF E 27 851				
MPC D	Stamped Ratchet with Worm Drive Bandwidth 9 mm European DIN 3017				
MPC DD	Stamped Ratchet with Worm Drive Bandwidth 12 mm European DIN 3017				
MPC ST	Hose Clamps with Worm Drive Bandwidth 9/12 mm SMS 2298				
MPC G	Hose Clamps with Worm Drive Bandwidth 9/12 mm SMS 2298 European DIN 3017				
MPC HD	Heavy Duty Hose Clamps with Worm Drive Bandwidth 14/16 mm				
MPC EF	Tilting head Hose Clamps with Worm Drive Bandwidth 9 mm				
MPC DWC	Double wire Hose Clamps				
MPC S	Bolt-type Hose Clamps Bandwidth 18/20/22/24/26 mm				
MPC RS	Bolt-type Hose Clamps Bandwidth 30 mm				
MPC DSA	Double Bolt-type Hose Clamps Bandwidth 20 mm				
MPC DSB	Double Bolt-type Hose Clamps Bandwidth 24 mm				
MPC DL	Retaining Hose Clamps Bandwidths 9 • 12 • 15 • 20 • 25 mm DIN 3016				
MPC SL	Retaining Hose Clamps Bandwidth 13 mm				
MPC GS	Hose Clamps with extended Worm Drive Bandwidths 9 • 12 mm				
MPC UC	Universal Hose Clamps Bandwidth 7 mm				
MPC EB	Endless Band and Cages Worm Drive Type NF 27 851 Bandwidths 8 • 14 mm				
MPC M	Mini Hose Clamps Bandwidth 9 mm				
MPC OKD MPC OKERT	Double (OKD) or Single (OKERT) ear clamps				
	MPC SPECIAL HOSE CLAMPS				

Worm drive
Clamping
H1

MPC D STAMPED RATCHET 9 MM EUROPEAN DIN 3017

Ø mm	Reference	Stock	Reference	Stock	Reference	Stock
	W2		W4		W5	
08 – 12	MPCD2008	✓	MPCD4008	✓	MPCD5008	✓
10 – 16	MPCD2010	✓	MPCD4010	✓	MPCD5010	✓
12 – 20	MPCD2012	✓	MPCD4012	✓	MPCD5012	✓
16 – 25	MPCD2016	✓	MPCD4016	✓	MPCD5016	✓
20 – 32	MPCD2020	✓	MPCD4020	✓	MPCD5020	✓
25 – 40	MPCD2025	✓	MPCD4025	✓	MPCD5025	✓
32 – 50	MPCD2032	✓	MPCD4032	✓	MPCD5032	✓
40 – 60	MPCD2040	✓	MPCD4040	✓	MPCD5040	✓
50 – 70	MPCD2050	✓	MPCD4050	✓	MPCD5050	✓
60 – 80	MPCD2060	✓	MPCD4060	✓	MPCD5060	✓
70 – 90	MPCD2070	✓	MPCD4070	✓	MPCD5070	✓
80 – 100	MPCD2080	✓	MPCD4080	✓	MPCD5080	✓
90 – 110	MPCD2090	✓	MPCD4090	✓	MPCD5090	✓
100 – 120	MPCD2100	✓	MPCD4100	✓	MPCD5100	✓
110 – 130	MPCD2110	✓	MPCD4110	✓	MPCD5110	✓
120 – 140	MPCD2120	✓	MPCD4120	✓	MPCD5120	✓
130 – 150	MPCD2130	✓	MPCD4130	✓	MPCD5130	✓
140 – 160	MPCD2140	✓	MPCD4140	✓	MPCD5140	✓
150 – 170	MPCD2150	✓	MPCD4150	✓	MPCD5150	✓
160 – 180	MPCD2160	✓	MPCD4160	✓	MPCD5160	✓
170 – 190	MPCD2170	✓	MPCD4170	✓	MPCD5170	✓
180 – 200	MPCD2180	✓	MPCD4180	✓	MPCD5180	✓
190 – 210	MPCD2190	✓	MPCD4190	✓	MPCD5190	✓
200 – 220	MPCD2200	✓	MPCD4200	✓	MPCD5200	✓
210 – 230	MPCD2210	✓	MPCD4210	✓	MPCD5210	✓

Hose clamp MPC® 'D' with a 9 mm solid band is made according to standard European DIN 3017. It guarantees perfect clamping of the hose on the connector. The band is stamped and not perforated, has rolled-up edges and is smooth on the inside. This advantageous design avoids any permanent distortion of the hose, particularly when clamping a flexible rubber hose. This clamp will withstand high torsion levels and does not deform under the axial and radial forces that occur during clamping.

The hexagonal head C7 allows standard tools to be used for fitting and removal.



MPC DD STAMPED RATCHET 12 MM EUROPEAN DIN 3017

Ø mm	Reference	Stock	Reference	Stock	Reference	Stock
	W2		W4		W5	
16 – 25	MPCDD2016	✓	MPCDD4016	✓	MPCDD5016	✓
20 – 32	MPCDD2020	✓	MPCDD4020	✓	MPCDD5020	✓
25 – 40	MPCDD2025	✓	MPCDD4025	✓	MPCDD5025	✓
32 – 50	MPCDD2032	✓	MPCDD4032	✓	MPCDD5032	✓
40 – 60	MPCDD2040	✓	MPCDD4040	✓	MPCDD5040	✓
50 – 70	MPCDD2050	✓	MPCDD4050	✓	MPCDD5050	✓
60 – 80	MPCDD2060	✓	MPCDD4060	✓	MPCDD5060	✓
70 – 90	MPCDD2070	✓	MPCDD4070	✓	MPCDD5070	✓
80 – 100	MPCDD2080	✓	MPCDD4080	✓	MPCDD5080	✓
90 – 110	MPCDD2090	✓	MPCDD4090	✓	MPCDD5090	✓
100 – 120	MPCDD2100	✓	MPCDD4100	✓	MPCDD5100	✓
110 – 130	MPCDD2110	✓	MPCDD4110	✓	MPCDD5110	✓
120 – 140	MPCDD2120	✓	MPCDD4120	✓	MPCDD5120	✓
130 – 150	MPCDD2130	✓	MPCDD4130	✓	MPCDD5130	✓
140 – 160	MPCDD2140	✓	MPCDD4140	✓	MPCDD5140	✓
150 – 170	MPCDD2150	✓	MPCDD4150	✓	MPCDD5150	✓
160 – 180	MPCDD2160	✓	MPCDD4160	✓	MPCDD5160	✓
170 – 190	MPCDD2170	✓	MPCDD4170	✓	MPCDD5170	✓
180 – 200	MPCDD2180	✓	MPCDD4180	✓	MPCDD5180	✓
190 – 210	MPCDD2190	✓	MPCDD4190	✓	MPCDD5190	✓
200 – 220	MPCDD2200	✓	MPCDD4200	✓	MPCDD5200	✓
210 – 230	MPCDD2210	✓	MPCDD4210	✓	MPCDD5210	✓

Hose clamp MPC® 'DD' with a 12 mm solid band is made according to standard European DIN 3017. It guarantees perfect clamping of the hose on the connector. The band is stamped and not perforated, has rolled-up edges and is smooth on the inside. This advantageous design avoids any permanent distortion of the hose, particularly when clamping a flexible rubber hose. This clamp will withstand high torsion levels and does not deform under the axial and radial forces that occur during clamping.

The hexagonal head C7 allows standard tools to be used for fitting and removal.



ST clamp vs. Conventional clamp Comparison test

Fig 1
ST Clamp
Tightened to
5 Nm*

Fig 2
ST Clamp
Tightened to
8 Nm

Fig 3
ST Clamp
Tightened to
10+ Nm



As demonstrated in this sequence, when tightened too much the screw of our ST Clamps will slide further into the house, but unlike our competitors it will still hold firmly!

If a competitor's clamp is tightened too much, it will snap and the clamp will lose the tightening abilities, no longer providing a secure hold



If you hear this... It's game over

* MPC's standard tightening torque for ST clamps



TEST IT!

Give us a mail or a call and get your hands on an exclusive test case... Experience the quality Yourself!

**MPC ST HOSE CLAMPS WITH WORM DRIVE
9 & 12 MM SMS 2298**

Ø mm	Reference W1	Stock	Reference W4	Stock	Reference W5	Stock
08 – 14	MPCST008	√	MPCST4008	X	MPCST5008	X
11 – 17	MPCST011	√	MPCST4011	X	MPCST5011	X
13 – 20	MPCST013	√	MPCST4013	X	MPCST5013	X
15 – 25	MPCST015	√	MPCST4015	X	MPCST5015	X
19 – 29	MPCST019	√	MPCST4019	X	MPCST5019	X
22 – 32	MPCST022	√	MPCST4022	X	MPCST5022	X
26 – 38	MPCST026	√	MPCST4026	X	MPCST5026	X
32 – 44	MPCST032	√	MPCST4032	X	MPCST5032	X
38 – 50	MPCST038	√	MPCST4038	X	MPCST5038	X
44 – 56	MPCST044	√	MPCST4044	X	MPCST5044	X
50 – 65	MPCST050	√	MPCST4050	X	MPCST5050	X
58 – 75	MPCST058	√	MPCST4058	X	MPCST5058	X
68 – 85	MPCST068	√	MPCST4068	X	MPCST5068	X
77 – 95	MPCST077	√	MPCST4077	X	MPCST5077	X
87 – 112	MPCST087	√	MPCST4087	X	MPCST5087	X
104 – 138	MPCST104	√	MPCST4104	X	MPCST5104	X
130 – 165	MPCST130	√	MPCST4130	X	MPCST5130	X
155 – 180	MPCST155	√	MPCST4155	X	MPCST5155	X
175 – 205	MPCST175	√	MPCST4175	X	MPCST5175	X
200 – 231	MPCST200	√	MPCST4200	X	MPCST5200	X
226 – 256	MPCST226	√	MPCST4226	X	MPCST5226	X
251 – 282	MPCST251	√	MPCST4251	X	MPCST5251	X
277 – 307	MPCST277	√	MPCST4277	X	MPCST5277	X
302 – 325	MPCST302	√	MPCST4302	X	MPCST5302	X
321 – 350	MPCST321	√	MPCST4321	X	MPCST5321	X
346 – 375	MPCST346	√	MPCST4346	X	MPCST5346	X

The hose clamp 'ST' complies with standard SMS 2298. This heavy duty clamp is suitable for demanding applications in heavy industry, for trucks and site equipment, etc. This clamp is not only very robust, but it will also last much longer compared to classic electroplating protection. The band with rolled-up edges ensures perfect clamping on the hose without damaging it. The compact screw and ratchet assembly and also the housing made from a drawn tube make this clamp highly torsion-resistant.

The hexagonal head C7 allows standard tools to be used for fitting and removal.



**MPC G STAINLESS STEEL HOSE CLAMPS WITH WORM DRIVE
9 & 12 MM SMS 2298**

Ø mm	Reference W4	Stock	Reference W5	Stock
08 – 14	MPCG4008	√	MPCG5008	√
11 – 17	MPCG4011	√	MPCG5011	√
13 – 20	MPCG4013	√	MPCG5013	√
15 – 25	MPCG4015	√	MPCG5015	√
19 – 29	MPCG4019	√	MPCG5019	√
22 – 32	MPCG4022	√	MPCG5022	√
26 – 38	MPCG4026	√	MPCG5026	√
32 – 44	MPCG4032	√	MPCG5032	√
38 – 50	MPCG4038	√	MPCG5038	√
44 – 56	MPCG4044	√	MPCG5044	√
50 – 65	MPCG4050	√	MPCG5050	√
58 – 75	MPCG4058	√	MPCG5058	√
68 – 85	MPCG4068	√	MPCG5068	√
77 – 95	MPCG4077	√	MPCG5077	√
87 – 112	MPCG4087	√	MPCG5087	√
104 – 138	MPCG4104	√	MPCG5104	√
130 – 165	MPCG4130	√	MPCG5130	√
155 – 180	MPCG4155	√	MPCG5155	√
175 – 205	MPCG4175	√	MPCG5175	√
200 – 231	MPCG4200	√	MPCG5200	√
226 – 256	MPCG4226	√	MPCG5226	√
251 – 282	MPCG4251	√	MPCG5251	√
277 – 307	MPCG4277	√	MPCG5277	√
302 – 325	MPCG4302	√	MPCG5302	√
321 – 350	MPCG4321	√	MPCG5321	√
346 – 375	MPCG4346	√	MPCG5346	√

Hose clamp 'G' complies with standard SMS 2298. This clamp is only produced in stainless steel 304 and 316. This clamp is equipped with a stamped band with rolled-up edges, which allows perfect clamping on the hose without damaging it. This clamp will withstand high torsional levels and does not deform under the axial and radial forces that occur during clamping.

The hexagonal head C7 allows standard tools to be used for fitting and removal.



MPC EF TILTING HEAD HOSE CLAMPS 9 MM

Ø mm	Reference	Stock	Reference	Stock
	W2		W4	
25 - 100	MPCEF2100	√	MPCEF4100	√
25 - 125	MPCEF2125	√	MPCEF4125	√
25 - 150	MPCEF2150	√	MPCEF4150	√
25 - 175	MPCEF2175	√	MPCEF4175	√
25 - 200	MPCEF2200	√	MPCEF4200	√
25 - 225	MPCEF2225	√	MPCEF4225	√
25 - 250	MPCEF2250	√	MPCEF4250	√
25 - 275	MPCEF2275	√	MPCEF4275	√
25 - 300	MPCEF2300	√	MPCEF4300	√
25 - 350	MPCEF2350	√	MPCEF4350	√
25 - 400	MPCEF2400	√	MPCEF4400	√
25 - 450	MPCEF2450	√	MPCEF4450	√
25 - 500	MPCEF2500	√	MPCEF4500	√
25 - 550	MPCEF2550	√	MPCEF4550	√
25 - 600	MPCEF2600	√	MPCEF4600	√
25 - 650	MPCEF2650	√	MPCEF4650	√
25 - 700	MPCEF2700	√	MPCEF4700	√
25 - 750	MPCEF2750	√	MPCEF4750	√

Hose clamp MPC® 'EF' with solid 9 mm band is made according to standard European DIN 3017. It is used to fix flexible or semi-rigid circular ducting. This economic and easy-to-fit clamp is ideal for the majority of ventilation installations. The stamped band, with no perforations over its entire length, allows a clamping range from Ø 25 mm to the maximum Ø indicated.

This clamp has rolled-up edges and is smooth on the inside. When fitting the clamp 'EF', and to distribute the clamping load uniformly, it is advisable to take the fastener under the screw.

The tilting screw cage has a hexagonal head C7, so standard tools can be used for fitting and removal.



MPC EB ENDLESS BAND NF 27 851

Ø mm	Description	Reference	Stock	Reference	Stock
		W2		W4	
8 mm	Box with 25 m of band	MPC EB208B	√	MPC EB408B	√
8 mm	Box of 50 heads C6	MPC EB208C	√	MPC EB408C	√
8 mm	3m of band + 8 heads C6	MPC EB208BL	X	MPC EB408BL	X
14 mm	Box of 25m of band	MPC EB214B	√	MPC EB414B	√
14 mm	Box of 50 heads C8	MPC EB214C	√	MPC EB414C	√
14 mm	3m of band + 6 heads C8	MPC EB214BL	X	MPC EB414BL	X

The hose clamp MPC® 'EB' is made according to standard NF 27 851. Thanks to its flexibility in use, this clamp is the ideal solution for service and maintenance requirements.

It offers you the possibility of making your own clamp using different components: a 25 metre roll of perforated band and a box of 50 cages.



MPC S BOLT-TYPE HOSE CLAMPS

Ø mm	Reference	Stock	Reference	Stock	Reference	Stock
	W1		W2		W4	
23 – 25	MPCS023	√	MPCS2023	√	MPCS4023	√
26 – 28	MPCS026	√	MPCS2026	√	MPCS4026	√
29 – 31	MPCS029	√	MPCS2029	√	MPCS4029	√
32 – 35	MPCS032	√	MPCS2032	√	MPCS4032	√
36 – 39	MPCS036	√	MPCS2036	√	MPCS4036	√
40 – 43	MPCS040	√	MPCS2040	√	MPCS4040	√
44 – 47	MPCS044	√	MPCS2044	√	MPCS4044	√
48 – 51	MPCS048	√	MPCS2048	√	MPCS4048	√
52 – 55	MPCS052	√	MPCS2052	√	MPCS4052	√
56 – 59	MPCS056	√	MPCS2056	√	MPCS4056	√
60 – 63	MPCS060	√	MPCS2060	√	MPCS4060	√
64 – 67	MPCS064	√	MPCS2064	√	MPCS4064	√
68 – 73	MPCS068	√	MPCS2068	√	MPCS4068	√
74 – 79	MPCS074	√	MPCS2074	√	MPCS4074	√
80 – 85	MPCS080	√	MPCS2080	√	MPCS4080	√
86 – 91	MPCS086	√	MPCS2086	√	MPCS4086	√
92 – 97	MPCS092	√	MPCS2092	√	MPCS4092	√
98 – 103	MPCS098	√	MPCS2098	√	MPCS4098	√
104 – 112	MPCS104	√	MPCS2104	√	MPCS4104	√
113 – 121	MPCS113	√	MPCS2113	√	MPCS4113	√
122 – 130	MPCS122	√	MPCS2122	√	MPCS4122	√
131 – 139	MPCS131	√	MPCS2131	√	MPCS4131	√
140 – 148	MPCS140	√	MPCS2140	√	MPCS4140	√
149 – 161	MPCS149	√	MPCS2149	√	MPCS4149	√
162 – 174	MPCS162	√	MPCS2162	√	MPCS4162	√
175 – 187	MPCS175	√	MPCS2175	√	MPCS4175	√
188 – 200	MPCS188	√	MPCS2188	√	MPCS4188	√
201 – 213	MPCS201	√	MPCS2201	√	MPCS4201	√
214 – 226	MPCS214	√	MPCS2214	√	MPCS4214	√
227 – 239	MPCS227	√	MPCS2227	√	MPCS4227	√
240 – 252	MPCS240	√	MPCS2240	√	MPCS4240	√

Bolt-type hose clamp MPC® 'S' is made according to European DIN 3017. The main characteristics, such as rolled-up edges (avoids cutting the hose), a bridge and solid rings and three welded points, ensure that this clamp combines strength with increased safety. The raised screw head also facilitates tightening.

These heavy duty clamps are particularly suitable for assembling thick and reinforced hoses for irrigation, pumping, drainage, etc. The design of this clamp means that the construction is stronger than that of the screw.

The hexagonal screw head means that standard tools can be used for fitting and removal.



MPC RS BOLT-TYPE HOSE CLAMPS

Ø mm	Reference	Stock	Reference	Stock
	W2		W5	
40 – 43	MPRS040	X	MPRS5040	X
44 – 47	MPRS044	X	MPRS5044	X
48 – 51	MPRS048	X	MPRS5048	X
52 – 55	MPRS052	X	MPRS5052	X
56 – 59	MPRS056	X	MPRS5056	X
60 – 63	MPRS060	X	MPRS5060	X
64 – 67	MPRS064	X	MPRS5064	X
68 – 73	MPRS068	X	MPRS5068	X
74 – 79	MPRS074	X	MPRS5074	X
80 – 85	MPRS080	X	MPRS5080	X
86 – 91	MPRS086	X	MPRS5086	X
92 – 97	MPRS092	X	MPRS5092	X
98 – 103	MPRS098	X	MPRS5098	X
104 – 112	MPRS104	X	MPRS5104	X
113 – 121	MPRS113	X	MPRS5113	X
122 – 130	MPRS122	X	MPRS5122	X
131 – 139	MPRS131	X	MPRS5131	X
140 – 148	MPRS140	X	MPRS5140	X
149 – 161	MPRS149	X	MPRS5149	X
162 – 174	MPRS162	X	MPRS5162	X
175 – 187	MPRS175	X	MPRS5175	X
188 – 200	MPRS188	X	MPRS5188	X
201 – 213	MPRS201	X	MPRS5201	X
214 – 226	MPRS214	X	MPRS5214	X
227 – 239	MPRS227	X	MPRS5227	X
240 – 252	MPRS2240	X	MPRS5240	X

The bolt-type clamp MPC® 'RS' is recommended if no other clamp is suitable. This clamp is also made according to standard European DIN 3017 and it has the same characteristics as the MPC® 'S', except that it consists of a band 30 mm wide and a hexagonal nut M10.

We can make long clamps, with 2, 3 or 4 clamping points, depending on the diameter.



**MPC DSA BOLT-TYPE DOUBLE CLAMPING
HOSE CLAMPS 20 MM**

Ø mm	Reference	Stock	Reference	Stock
	W1		W5	
30 – 40	DMPCS030A	✓	DMPCS5030A	✓
35 – 45	DMPCS035A	✓	DMPCS5035A	✓
40 – 50	DMPCS040A	✓	DMPCS5040A	✓
45 – 55	DMPCS045A	✓	DMPCS5045A	✓
50 – 60	DMPCS050A	✓	DMPCS5050A	✓
55 – 65	DMPCS055A	✓	DMPCS5055A	✓
60 – 70	DMPCS060A	✓	DMPCS5060A	✓
65 – 75	DMPCS065A	✓	DMPCS5065A	✓
70 – 80	DMPCS070A	✓	DMPCS5070A	✓
75 – 85	DMPCS075A	✓	DMPCS5075A	✓
80 – 90	DMPCS080A	✓	DMPCS5080A	✓
85 – 95	DMPCS085A	✓	DMPCS5085A	✓
90 – 100	DMPCS090A	✓	DMPCS5090A	✓
95 – 105	DMPCS095A	✓	DMPCS5095A	✓
100 – 110	DMPCS100A	✓	DMPCS5100A	✓
105 – 115	DMPCS105A	✓	DMPCS5105A	✓
110 – 120	DMPCS110A	✓	DMPCS5110A	✓
115 – 125	DMPCS115A	✓	DMPCS5115A	✓
120 – 130	DMPCS120A	✓	DMPCS5120A	✓
125 – 135	DMPCS125A	✓	DMPCS5125A	✓
130 – 140	DMPCS130A	✓	DMPCS5130A	✓
135 – 145	DMPCS135A	✓	DMPCS5135A	✓
140 – 150	DMPCS140A	✓	DMPCS5140A	✓
145 – 155	DMPCS145A	✓	DMPCS5145A	✓
150 – 160	DMPCS150A	✓	DMPCS5150A	✓
155 – 165	DMPCS155A	✓	DMPCS5155A	✓
160 – 170	DMPCS160A	✓	DMPCS5160A	✓
170 – 180	DMPCS170A	✓	DMPCS5170A	✓
180 – 190	DMPCS180A	✓	DMPCS5180A	✓
190 – 200	DMPCS190A	✓	DMPCS5190A	✓
200 – 210	DMPCS200A	✓	DMPCS5200A	✓
210 – 220	DMPCS210A	✓	DMPCS5210A	✓
220 – 230	DMPCS220A	✓	DMPCS5220A	✓
230 – 240	DMPCS230A	✓	DMPCS5230A	✓
240 – 250	DMPCS240A	✓	DMPCS5240A	✓

The bolt-type hose clamp MPC® 'DSA' is made according to standard European DIN 3017. The solid band with rolled-up edges, solid rings and solid bridge make this a heavy duty clamp. It has a 20 mm band and a Chc M6 bolt. This clamp is also available with a standard M6 bolt on request.



**MPC DSB BOLT-TYPE DOUBLE CLAMPING
HOSE CLAMPS 24 MM**

Ø mm	Reference	Stock	Reference	Stock
	W1		W5	
60 – 70	DMPCS060B	✓	DMPCS5060B	✓
65 – 75	DMPCS065B	✓	DMPCS5065B	✓
70 – 80	DMPCS070B	✓	DMPCS5070B	✓
75 – 85	DMPCS075B	✓	DMPCS5075B	✓
80 – 90	DMPCS080B	✓	DMPCS5080B	✓
85 – 95	DMPCS085B	✓	DMPCS5085B	✓
90 – 100	DMPCS090B	✓	DMPCS5090B	✓
95 – 105	DMPCS095B	✓	DMPCS5095B	✓
100 – 110	DMPCS100B	✓	DMPCS5100B	✓
105 – 115	DMPCS105B	✓	DMPCS5105B	✓
110 – 120	DMPCS110B	✓	DMPCS5110B	✓
115 – 125	DMPCS115B	✓	DMPCS5115B	✓
120 – 130	DMPCS120B	✓	DMPCS5120B	✓
125 – 135	DMPCS125B	✓	DMPCS5125B	✓
130 – 140	DMPCS130B	✓	DMPCS5130B	✓
135 – 145	DMPCS135B	✓	DMPCS5135B	✓
140 – 150	DMPCS140B	✓	DMPCS5140B	✓
145 – 155	DMPCS145B	✓	DMPCS5145B	✓
150 – 160	DMPCS150B	✓	DMPCS5150B	✓
155 – 165	DMPCS155B	✓	DMPCS5155B	✓
160 – 170	DMPCS160B	✓	DMPCS5160B	✓
170 – 180	DMPCS170B	✓	DMPCS5170B	✓
180 – 190	DMPCS180B	✓	DMPCS5180B	✓
190 – 200	DMPCS190B	✓	DMPCS5190B	✓
200 – 210	DMPCS200B	✓	DMPCS5200B	✓
210 – 220	DMPCS210B	✓	DMPCS5210B	✓
220 – 230	DMPCS220B	✓	DMPCS5220B	✓
230 – 240	DMPCS230B	✓	DMPCS5230B	✓
240 – 250	DMPCS240B	✓	DMPCS5240B	✓

The bolt-type hose clamp MPC® 'DSB' is made according to standard European DIN 3017. The solid band with rolled-up edges, solid rings and solid bridge make this a heavy duty clamp. It has a 24 mm band and a Chc M8 bolt. This clamp is also available with a standard M8 bolt on request.



MPC HD

Ø mm		Reference	Stock		
		W4			
16-25	W4	MPCHD4016	√		
20-32	W4	MPCHD4020	√		
25-45	W4	MPCHD4025	√		
32-44	W4	MPCHD4032	√		
40-60	W4	MPCHD4040	√		
45-65	W4	MPCHD4045	√		
50-70	W4	MPCHD4050	√		
57-79	W4	MPCHD4057	√		
70-92	W4	MPCHD4070	√		
83-106	W4	MPCHD4083	√		
95-118	W4	MPCHD4095	√		
108-130	W4	MPCHD4108	√		
121-143	W4	MPCHD4121	√		
133-156	W4	MPCHD4133	√		
146-188	W4	MPCHD4146	√		
184-208	W4	MPCHD4184	√		
210-232	W4	MPCHD4210	√		
220-240	W4	MPCHD4220	√		

The clamps MPC HD are entirely manufactured out of STAINLESS 304. Their design allows a use in applications requiring very high values of torque. For example: rigid or reinforced pipes.

MPC DWC DOUBLES WIRE CLAMPS

Ø mm	Reference	Stock	Reference	Stock
	W2		W4	
11 – 14	MPCDWC011	√	MPCDWC4011	√
13 – 16	MPCDWC013	√	MPCDWC4013	√
15 – 18	MPCDWC015	√	MPCDWC4015	√
17 – 20	MPCDWC017	√	MPCDWC4017	√
19 – 22	MPCDWC019	√	MPCDWC4019	√
20 – 24	MPCDWC020	√	MPCDWC4020	√
22 – 26	MPCDWC022	√	MPCDWC4022	√
24 – 28	MPCDWC024	√	MPCDWC4024	√
26 – 30	MPCDWC026	√	MPCDWC4026	√
28 – 32	MPCDWC028	√	MPCDWC4028	√
31 – 35	MPCDWC031	√	MPCDWC4031	√
34 – 38	MPCDWC034	√	MPCDWC4034	√
35 – 40	MPCDWC035	√	MPCDWC4035	√
37 – 42	MPCDWC037	√	MPCDWC4037	√
40 – 45	MPCDWC040	√	MPCDWC4040	√
43 – 48	MPCDWC043	√	MPCDWC4043	√
45 – 50	MPCDWC045	√	MPCDWC4045	√
47 – 52	MPCDWC047	√	MPCDWC4047	√
50 – 55	MPCDWC050	√	MPCDWC4050	√
53 – 58	MPCDWC053	√	MPCDWC4053	√
54 – 62	MPCDWC054	√	MPCDWC4054	√
55 – 60	MPCDWC055	√	MPCDWC4055	√
60 – 65	MPCDWC060	√	MPCDWC4060	√
63 – 68	MPCDWC063	√	MPCDWC4063	√
65 – 70	MPCDWC065	√	MPCDWC4065	√
70 – 75	MPCDWC070	√	MPCDWC4070	√
75 – 80	MPCDWC075	√	MPCDWC4075	√
80 – 85	MPCDWC080	√	MPCDWC4080	√
84 – 90	MPCDWC084	√	MPCDWC4084	√
89 – 95	MPCDWC089	√	MPCDWC4089	√
94 – 100	MPCDWC094	√	MPCDWC4094	√
98 – 105	MPCDWC098	√	MPCDWC4098	√
103 – 110	MPCDWC103	√	MPCDWC4103	√



MPC BA8 PERFORATED BAND 8 MM NF E 27 851

Ø mm	Reference	Stock	Reference	Stock
	W2		W4	
08 – 12	MPCBA28008	✓	MPCBA48008	✓
10 – 16	MPCBA28010	✓	MPCBA48010	✓
14 – 24	MPCBA28014	✓	MPCBA48014	✓
18 – 28	MPCBA28018	✓	MPCBA48018	✓
24 – 36	MPCBA28024	✓	MPCBA48024	✓
25 – 45	MPCBA28025	✓	MPCBA48025	✓
32 – 52	MPCBA28032	✓	MPCBA48032	✓
40 – 60	MPCBA28040	✓	MPCBA48040	✓
47 – 67	MPCBA28047	✓	MPCBA48047	✓
62 – 82	MPCBA28062	✓	MPCBA48062	✓
77 – 97	MPCBA28077	✓	MPCBA48077	✓
92 – 112	MPCBA28092	✓	MPCBA48092	✓
107 – 127	MPCBA28107	✓	MPCBA48107	✓
122 – 142	MPCBA28122	✓	MPCBA48122	✓
137 – 157	MPCBA28137	✓	MPCBA48137	✓
152 – 172	MPCBA28152	✓	MPCBA48152	✓
167 – 187	MPCBA28167	✓	MPCBA48167	✓
182 – 202	MPCBA28182	✓	MPCBA48182	✓
197 – 217	MPCBA28197	✓	MPCBA48197	✓
212 – 232	MPCBA28212	✓	MPCBA48212	✓
227 – 247	MPCBA28227	✓	MPCBA48227	✓
242 – 262	MPCBA28242	✓	MPCBA48242	✓

Our hose clamp MPC® 'BA' with 8 mm perforated band offers a wide clamping range. This clamp made according to standard NF E 27 851 is certified by AFNOR. The openings in the band make it very flexible, allowing it to compensate for the normal thickness tolerances of the hoses. The screw is machined so that the leading angle of its serrations is perfectly perpendicular to the openings and therefore the band does not slip.

The hexagonal screw head means that standard tools can be used for fitting and removal.

MPC BA14 PERFORATED BAND 14 MM NF E 27 851

Ø mm	Reference	Stock	Reference	Stock
	W2		W5	
14 – 22	MPCBA214014	✓	MPCBA414014	✓
18 – 28	MPCBA214018	✓	MPCBA414018	✓
24 – 36	MPCBA214024	✓	MPCBA414024	✓
25 – 45	MPCBA214025	✓	MPCBA414025	✓
32 – 52	MPCBA214032	✓	MPCBA414032	✓
40 – 60	MPCBA214040	✓	MPCBA414040	✓
47 – 67	MPCBA214047	✓	MPCBA414047	✓
62 – 82	MPCBA214062	✓	MPCBA414062	✓
77 – 97	MPCBA214077	✓	MPCBA414077	✓
92 – 112	MPCBA214092	✓	MPCBA414092	✓
107 – 127	MPCBA214107	✓	MPCBA414107	✓
122 – 142	MPCBA214122	✓	MPCBA414122	✓
137 – 157	MPCBA214137	✓	MPCBA414137	✓
152 – 172	MPCBA214152	✓	MPCBA414152	✓
167 – 187	MPCBA214167	✓	MPCBA414167	✓
182 – 202	MPCBA214182	✓	MPCBA414182	✓
197 – 217	MPCBA214197	✓	MPCBA414197	✓
212 – 232	MPCBA214212	✓	MPCBA414212	✓
227 – 247	MPCBA214227	✓	MPCBA414227	✓
242 – 262	MPCBA214242	✓	MPCBA414242	✓

Hose clamps with perforated band BA14 comply with standard NF E 27 851 certified by AFNOR. These clamps can be fitted quickly because of their fixing system, which allows the band to be fitted at the base of the cap. They also ensure strong, progressive and absolutely concentric clamping.

The hexagonal screw head allows standard tools to be used for fitting and removal.



RETAINING CLAMPS MPC DL

Retaining clamps are mainly used to keep hoses, tubes and cables in place. The rubber section prevents vibration transmission and the risk of damaging the cables. It also acts as insulation.

MPC DL

Retaining clamp MPC® 'DL' is made according to standard European DIN 3016. The band is reinforced at the screw holes and has a rubber section.

This clamp is made in band widths 9, 12, 15, 20 and 25 mm per nominal diameter. The screw holes are M4, M5, M6, M8 and M10.

The standard type is D1, but this clamp is also available in other types and materials on request.

This means that we hold client stock only. If you are interested in the DL range, please contact us and we will provide you with more detailed information.



MPC SL RETAINING CLAMPS

Ø mm	Reference	Stock	Reference	Stock
	W2		W4	
3,2 – 4,8	MPLKD1500	√	MPLKD5700	√
4,8 – 6,4	MPLKD1501	√	MPLKD5701	√
6,4 – 7,9	MPLKD1502	√	MPLKD5702	√
7,9 – 9,5	MPLKD1503	√	MPLKD5703	√
9,5 – 11,1	MPLKD1504	√	MPLKD5704	√
11,1 – 12,7	MPLKD1505	√	MPLKD5705	√
12,7 – 14,3	MPLKD1506	√	MPLKD5706	√
14,3 – 15,9	MPLKD1507	√	MPLKD5707	√
15,9 – 17,5	MPLKD1508	√	MPLKD5708	√
17,5 – 19,0	MPLKD1509	√	MPLKD5709	√
19,0 – 20,6	MPLKD1510	√	MPLKD5710	√
20,6 – 22,2	MPLKD1511	√	MPLKD5711	√
22,2 – 23,8	MPLKD1512	√	MPLKD5712	√
23,8 – 25,4	MPLKD1513	√	MPLKD5713	√
25,4 – 27,0	MPLKD1514	√	MPLKD5714	√
27,0 – 28,6	MPLKD1515	√	MPLKD5715	√
28,6 – 30,2	MPLKD1516	√	MPLKD5716	√
30,2 – 31,8	MPLKD1517	√	MPLKD5717	√
31,8 – 33,3	MPLKD1518	√	MPLKD5718	√
33,3 – 34,9	MPLKD1519	√	MPLKD5719	√
34,9 – 36,5	MPLKD1520	√	MPLKD5720	√
36,5 – 38,1	MPLKD1521	√	MPLKD5721	√
38,1 – 41,0	MPLKD1522	√	MPLKD5722	√

Retaining clamp MPC® 'SL' is made according to SMS standard and European DIN 3016.

This clamp is made with a band width of 13 mm (1/2 inch), and M6 screw holes.



ACCUMULATOR CLAMPS

Our accumulator clamps are perfectly suited to hydraulic accumulators.

We make them in different versions, i.e. in electroplated steel or stainless steel, with or without rubber covering, with single or double closure.

Specification:

30 mm band width, 3 mm band thickness, M12 bolt



MPC GS EXTENDED WORM DRIVE HOSE CLAMP

The extended worm drive clamp MPC® 'GS' is intended to be welded to large diameters of metal layers, as in the construction of stainless steel chimneys, for example.

Equipped with a 6 mm hexagonal screw with shank, this clamp ensures better guiding when it is undone. It is available in band widths of 9 and 12 mm and in stainless steel AISI 304.

This clamp can also be made according to the client's requirements.



MPC UC UNIVERSAL HOSE CLAMP

Ø mm	Reference	Stock
	W4	
20 – 43 mm	MPUC020	√
45 – 100 mm	MPUC045	√

Hose clamp MPC® 'UC' is intended for securing universal joint bellows and offers professionals numerous advantages. Since the blocking system accommodates an infinite number of clamping diameters, the clamp can be used for a multitude of applications where safety, strength and longevity are required. Also, it is deburred on both faces, so there is no risk of cutting hands or the bellows.

Simple and easy to use, the wrenches are compact and light and do not damage the bellows. Using a simple turn-buckle, the clamp is tensioned and blocked in the right position.

The professional does not lose time trying to find the clamp with the right diameter – just 2 types cover a clamping range of 20 mm – 100 mm. The MPC hose clamp is complete, without clips or other additional loose parts, and does not require a special tool to fit.

Each clamp is made in stainless steel AISI 304.



MPC M MINI HOSE CLAMPS

Ø mm	Reference	Stock	Reference	Stock
	W1		W4	
7 – 9	MPCM008	√	MPCM4008	√
8 – 10	MPCM009	√	MPCM4009	√
9 – 11	MPCM010	√	MPCM4010	√
10 – 12	MPCM011	√	MPCM4011	√
11 – 13	MPCM012	√	MPCM4012	√
12 – 14	MPCM013	√	MPCM4013	√
13 – 15	MPCM014	√	MPCM4014	√
14 – 16	MPCM015	√	MPCM4015	√
15 – 17	MPCM016	√	MPCM4016	√
16 – 18	MPCM017	√	MPCM4017	√
17 – 19	MPCM018	√	MPCM4018	√
18 – 20	MPCM019	√	MPCM4019	X
19 – 21	MPCM020	√	MPCM4020	X
20 – 22	MPCM021	√	MPCM4021	X
21 – 23	MPCM022	√	MPCM4022	X
22 – 25	MPCM023	X	MPCM4023	X
23 – 26	MPCM024	X	MPCM4024	X
24 – 27	MPCM025	X	MPCM4025	X
25 – 28	MPCM026	X	MPCM4026	X
26 – 29	MPCM027	X	MPCM4027	X
27 – 30	MPCM028	X	MPCM4028	X
28 – 31	MPCM029	X	MPCM4029	X
29 – 32	MPCM030	X	MPCM4030	X
30 – 33	MPCM031	X	MPCM4031	X
31 – 34	MPCM032	X	MPCM4032	X

Hose clamp MPC® 'M' is made according to standard European DIN 3017. This clamp has a band with rolled up edges (avoids cutting the hose) and a crimped nut that remains in place (even if the screw is undone completely).

These clamps are particularly suitable for clamping thin-walled hoses (such as petrol hoses, for example).

The hexagonal screw head S7 allows fitting and removal using the flexible screwdriver.



MPC SERVICE PRODUCTS

MPC likes to offer its clients the possibility of finding a solution for each clamping or retaining application. On the other hand, we cannot make them all ourselves, which is why we work together with specialists in their respective sectors:

- **MPC 'B'**
Large worm drive hose clamp that combines a high tightening torque (band width 20 mm and screw C13) with flexibility in the clamping ranges.
- **MPC 'UB'**
A roll of universal band for multiple applications, supplied with fasteners.
- **MPC 'TW'**
Clamp MPC 'TW' is an aid for guiding and fixing two hoses, cables or tubes (e.g. oxygen and gas hoses).
- **MPC – Ear hose clamps**
We are the distributor for ear clamps made by 'OE-TIKER', a make that is known throughout the world.
 - **MPC 'OKD'**
Clamp with 2 tubular ears.
 - **MPC 'OKERBUR'**
Clamp with one tubular ear, with protective ring inside that prevents damage to fragile hoses. This clamp is only available in stainless steel AISI 304.
 - **MPC 'OKEBA'**
Clamp with 1 band ear, fully crimped. This clamp is available in W1 and W4.
 - **MPC 'OKERT'**
Clamp with 1 band ear, totally smooth inside. This clamp is only available in stainless steel AISI 304.



MPC SPECIAL HOSE CLAMPS

MPC offers added value in the form of producing solutions. Over the years, we have developed many solutions in close cooperation with our clients. Here are a few examples:

- MPC 'QL'**
 Quick Lock' rapid closure clamp, available in band widths 18 / 25 or 30 mm with or without rubber coating. Minimum diameter 100 mm.



- MPC 'AC/DC'**
 Clamp for digital remote distribution. The red copper coating is a perfect electrical conductor and the design of the edge ensures a 'clean' solution.



MPC SPECIAL HOSE CLAMPS

- MPC 'H'**
 Clamp developed for the plastics industry.



- MPC 'FP'**
 Flexible clamp for connecting low pressure tubing. Easy to use thanks to its rapid closure system (single or double). The rubber coating guarantees a perfect seal.



MPC PACKING

Our hose clamps made according to NF E 27 851 are packed in a plastic box, which is very well known in the industrial distribution chain. Our standard range has a blue lid, the stainless steel range, a red lid.

Our other hose clamps are packed in cardboard boxes and then in a plastic bag (depending on the diameter of the hose clamp).

We also provide cases, often used in maintenance, containing hose clamps with a wide range of diameters and a flexible screwdriver.



ALUMINIUM TOOLBOX



YOU PROPOSES TOOLS AND SOLUTIONS

MPC FLEXIBLE SCREWDRIVER



SHEARS



CASE



This is our exciting new retail type BOX10 packaging, available in a number of ranges. Strong branding, attractive design to maximise your added value.



BOX[®] 10



All the advantage your ever will need...



We will interact with you in a graphical and understandable way...

What we offer:

A IN-DEPTH LOOK AT OUR PRODUCTS:

During our training, we will show you the constructional advantages of our MPC clamps compared to our competitors', providing your sales force with an advantage above your competitors, allowing them to focus their efforts and stay one step ahead in the market

Be sure to take advantage of our high-tech training facility

MPC Industries is eager to provide you as a customer with all the tools and know-how to give you the competitive edge in the fastening market. Therefore, in accordance to our high standards and certifications, we have developed a high-tech training facility at our head office in Gorredijk, the Netherlands. We welcome you to join us for a training session where you will have a chance to become familiar with the unique advantages of our products, with knowledge straight from the source.

We look forward to welcoming you at our head office in Gorredijk... See you soon!

We also understand the need to relax...

That's why we have a cozy and well-equipped recreation room where you can relax before the next session.



MPC ADDRESSES

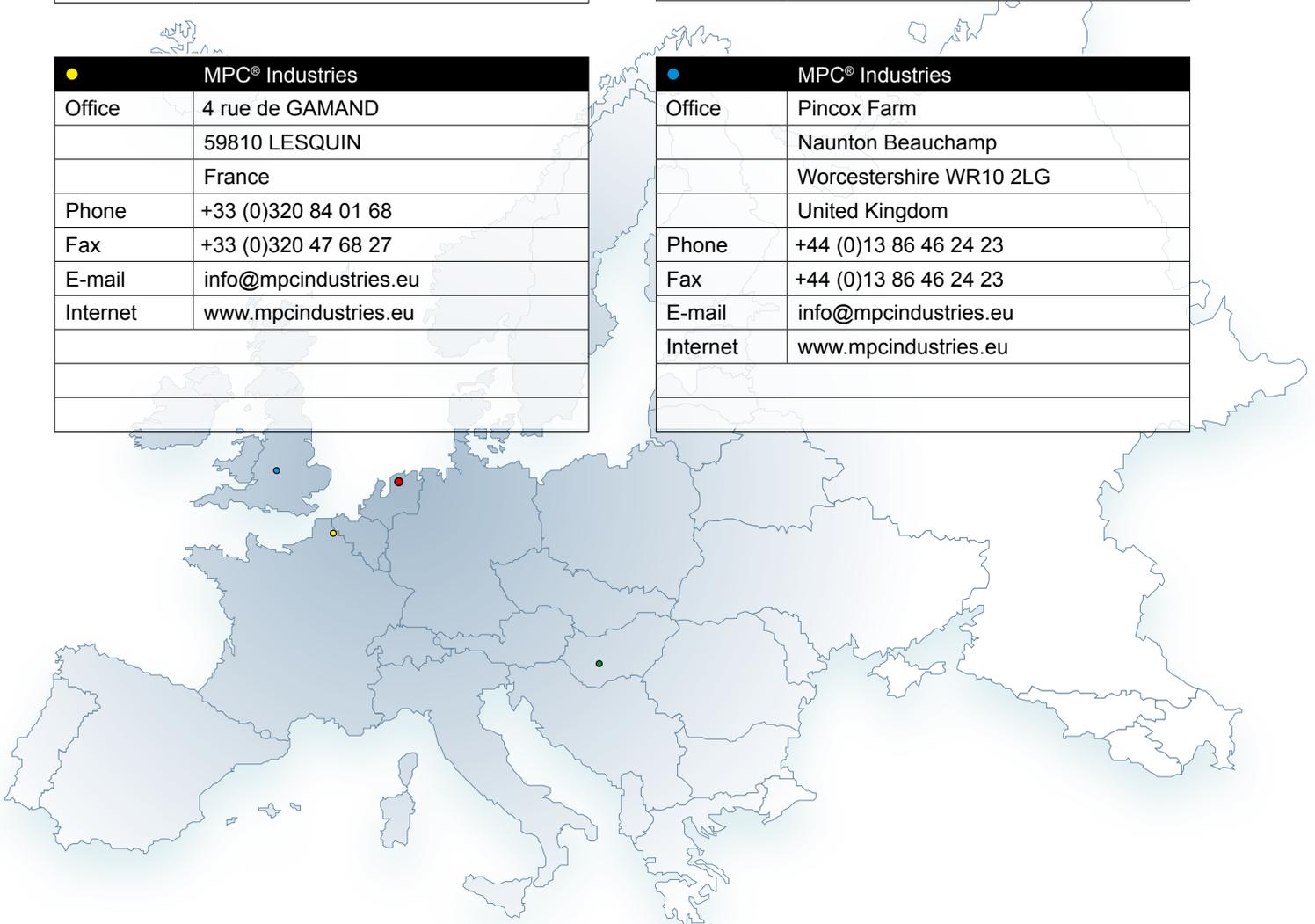
A TEAM OF SALE AT YOUR DISPOSAL

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