



ESSENTRA

Speciality Tapes

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essentraspecialitytapes.co.uk



Essentra Speciality Tapes is a trading name of Essentra Speciality Tapes Ltd.
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Fast Find Index

TISSUE TAPES



DSTF - Economy



2421 - Economy



2461 - General Purpose



2451 - General Purpose



2811 - High Performance Rubber

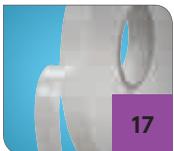


2331 - High Performance Acrylic



2441 - High Performance Modified Acrylic

FILM TAPES



3421 - Economy



4951 Banner Tape



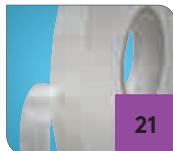
DK Film™ - General Purpose



8965 Duraco™ Red



4181 PERM/PEEL - General Purpose



4081 PERM/PEEL - High Performance

TRANSFER TAPES



1431 - General Purpose with Thinner Liner



1531 - General Purpose



1591 - High Performance



1071 - Photo Mounting



Duraco™ ATG

HIGH BOND



Duraco High Bond™

BOX CLOSURE TAPES



4991 - General Purpose



4999 - General Purpose with Thicker Liner



4001 - High Performance with Thicker Adhesive



SR1810 - Moss Sealing Discs

HOOK AND LOOP



Hook and Loop Roll



Hook and Loop Coin



Hook and Loop Mated Set/Coil

BAG SEALING TAPES



3813 - Bubble Bag - Permanent



4813 - General Purpose - Permanent



4223 - Very High Tack - Permanent



4123 - High Performance - Permanent



8606 PERM/PEEL - Economy



4503 PERM/PEEL - General Purpose

Fast Find Index

FOAM TAPES



Twin Stick™



Thick Twin Stick™



Dubl Kote™



Dubl Kote™ Acrylic



Duraco Metal Shelf™ Tape



Remo One™



Remo Two™



SR1808 Moss Glue Dots

WEATHER STRIPPING/GASKETS



Contractor Pack



Low Density PVC



Hi-Density Urethane (Poron™)

NOSKID FOAM



NoSkid Foam

MAGNETIC PRODUCTS



Magnetic Tape



Steel Tape

MASKING TAPES



Polyimide Tape



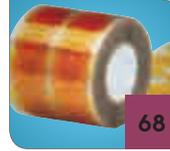
Glass Cloth Tape



Blue Polyester Tape



Green Polyester Tape



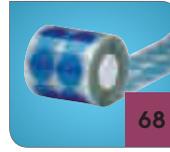
Polyimide Discs



Green Discs



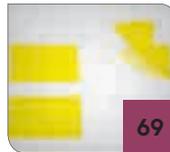
Paper Tape



Blue Discs



Eze-Wrap Tape



Masking Square



Masking Square

INDUSTRIAL WIPES



Alcohol Wipes Single use packet



Alcohol Wipes Resealable pouch



Alcohol Wipes Canister

ESSENTRA SPECIALITY TAPES

Stocked to suit **YOUR** application

PRE-CUT PIECES ON A ROLL

For quick and easy
hand application



FINGER LIFT PRODUCTS

Designed for easy and efficient liner
removal to save you time



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For longer or automatic applications



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Table of Contents

TISSUE TAPES

DSTF – Economy	7
2421 – Economy	9
2461 – General Purpose	10
2451 – General Purpose.....	11
2811 – High Performance Rubber	12
2331 – High Performance Acrylic	13
2441 – High Performance Modified Acrylic	14

FILM TAPES

3421 – Economy.....	17
4951 – Banner Tape	17
DK Film™ – General Purpose	18
8965 Duraco™ Red.....	19
4181 PERM/PEEL – General Purpose	20
4081 PERM/PEEL – High Performance	21

TRANSFER TAPES

1431 – General Purpose w/Thinner Liner	23
1531 – General Purpose	24
1591 – High Performance	25
1071 – Photo Mounting	25
Duraco™ ATG	26

BOX CLOSURE TAPE

4991 – General Purpose	29
4999 – General Purpose w/Thicker Liner	29
4001 – High Performance w/Thicker Adhesive ..	30
SR1810 -Moss Sealing Discs.....	30

BAG SEALING TAPE

3813 – Bubble Bag – Permanent.....	33
4813 – General Purpose – Permanent	34
4223 – Very High Tack – Permanent	35
4123 – High Performance – Permanent	35
8606 PERM/PEEL – Economy	36
4503 PERM/PEEL – General Purpose	37

DURACO HIGH BOND™

Duraco High Bond™	40
-------------------------	----

FOAM TAPES

Twin Stick™	43
Thick Twin Stick™	45
Dubl Kote™	47
Dubl Kote™ Acrylic.....	49
Duraco Metal Shelf™ Tape	50
Remo One™	51

Remo Two™	53
-----------------	----

Moss Glue Dots	53
----------------------	----

HOOK AND LOOP

Hook and Loop Roll	55
Hook and Loop Coin.....	56
Hook and Loop Mated Set/Coin	57

WEATHER STRIPING/GASKETING

Duraco™ Contractor Pack	60
Duraco™ Low Density PVC	61
Duraco™ High Density Urethane (Poron™)	61

NOSKID FOAM

NoSkid Foam	63
-------------------	----

MAGNETIC PRODUCTS

Magnetic Tape	65
Steel Tape.....	65

MASKING TAPES

Polyimide Tape	67
Glass Cloth Tape.....	67
Blue Polyester Tape	67
Green Polyester Tape	67
Polyimide Discs	68
Green Discs	68
Paper Tape	68
Blue Discs.....	68
Eze-Wrap Tape	69
Masking Squares	69

INDUSTRIAL WIPES

Alcohol Wipes Single Use Packet	72
Alcohol Wipes Resealable Pouch	72
Alcohol Wipes Canister	72

REFERENCE

Substrate Guide	73
Industry Application	75
Application Notes.....	77

Need help choosing the right product
for your application? See our
INDUSTRY APPLICATION GUIDE
PAGE 5 or 75

Industry Application

INDUSTRY/ APPLICATION	CARRIER			
	TRANSFER	TISSUE	FILM	FOAM AND MORE
Point of Sale (P.O.S.)	Duraco™ ATG	2461 – General Purpose 2811 – High Performance Rubber	8965 Duraco™ Red DK Film™ – General Purpose 4951 – Banner Tape	Twin Stick™ Dubl Kote™ Dubl Kote™ Acrylic Duraco High Bond™ Remo One™ Remo Two™ NoSkid Foam Hook and Loop Magnetic Tape Steel Tape
Continuous Stationery and Postage	1431 – General Purpose w/Thinner Liner 1531 – General Purpose	DSTF – Economy 2421 – Economy 2461 – General Purpose	4181 PERM/PEEL – General Purpose	
Printers and Finishers	1531 – General Purpose Duraco™ ATG	DSTF – Economy 2421 – Economy 2461 – General Purpose 2811 – High Performance Rubber	4951 – Banner Tape 8965 Duraco™ Red 4181 PERM/PEEL – General Purpose	Twin Stick™ Dubl Kote™ Dubl Kote™ Acrylic Remo One™
Bag Sealing (Polythene bags and flexible packaging)			4813 – General Purpose – Permanent 4123 – High Performance – Permanent 8606 PERM/PEEL – Economy 4503 PERM/PEEL – General Purpose	
Splicing	Duraco™ ATG	2461 – General Purpose 2441 – High Performance Modified Acrylic	4181 PERM/PEEL – General Purpose	
Box Closure (corrugated box manufacturing)			4999 – General Purpose w/Thicker Liner	
Nameplates, Badges and Photographic		2811 – High Performance Rubber	4951 – Banner Tape 8965 Duraco™ Red DK Film™ – General Purpose	Twin Stick™ Dubl Kote™ Magnetic Tape Steel Tape
Product Construction		2421 – Economy DSTF – Economy 2331 – High Performance Acrylic	8965 Duraco™ Red	Duraco High Bond™ Twin Stick™ Dubl Kote™ Dubl Kote™ Acrylic Hook and Loop Magnetic Tape Steel Tape Duraco™ Contractor Pack Duraco™ High Density Urethane (Poron™) Duraco™ Low Density PVC

Tissue Tapes

DSTF -	Economy	7
2421 -	Economy	9
2461 -	General Purpose.....	10
2451 -	General Purpose.....	11
2811 -	High Performance _ Rubber.....	12
2331 -	High Performance _ Acrylic	13
2441 -	High Performance _ Modified Acrylic	14



DSTF Tissue Tape

Our tissue tapes are hand tearable supported double-sided tapes. They are suited to print finishing applications such as continuous stationery, P.O.S., postal applications and arts and crafts.



DSTF – Economy

The DSTF economy product is the industry standard with a hot melt rubber-based adhesive. The Finger Lift liner has a dry edge on both sides, making liner removal fast and easy. Bonds well in these applications:

- Continuous stationery
- Envelopes
- Lightweight P.O.S.
- Studio/commercial artwork
- Posters

short roll

76mm diameter core

Part Number	Adhesive + Carrier (μ)	Liner (μ)	Adhesive Width (mm)	Liner Width (mm)	Length (M)	Roll Diameter (mm)
D491469	85	55	6	12	33	90
D491473	85	55	6	12	50	110
D491483	85	55	8	15	33	90
D491433	85	55	12	18	50	110
D491450	85	55	18	24	50	110
D491456	85	55	24	30	50	110



standard roll

76mm diameter core

Part Number	Adhesive + Carrier (μ)	Liner (μ)	Adhesive Width (mm)	Liner Width (mm)	Length (M)	Roll Diameter (mm)
D491468	85	55	6	12	305	250
D491476	85	55	6	12	500	320
492227	85	55	8	15	305	250
492228	85	55	8	15	500	320
D491429	85	55	12	18	305	250
D491435	85	55	12	18	500	320
D491768	85	55	18	24	305	250
D491451	85	55	18	24	500	320

The product should be tested in the application before use.

DSTF Tissue Tape

long roll

76mm diameter core

DSTF Specifications

- **Adhesive:** Hot melt rubber-based permanent
- **Application Temperature:** 10°C to 50°C
- **Service Temperature:** 0°C to 70°C
- **Classifications:** FDA Regulation 175.105 for indirect food contact

Part Number	Adhesive + Carrier (μ)	Liner (μ)	Adhesive Width (mm)	Liner Width (mm)	Length (M)	Roll Diameter (mm)
D491464	85	55	6	12	1,000	450
D491426	85	55	12	18	1,000	450
D491442	85	55	18	24	1,000	450
D491454	85	55	24	30	1,000	450

bobbin

152mm diameter core

Part Number	Adhesive + Carrier (μ)	Liner (μ)	Adhesive Width (mm)	Liner Width (mm)	Length (M)
D491477	85	55	6	12	6,000
D491485	85	55	8	15	5,000
492109	85	55	12	18	4,000

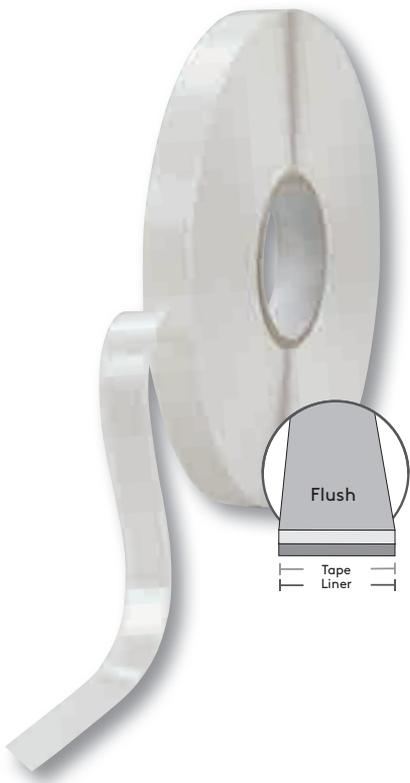


DSTF seals the deal on these envelopes.



The product should be tested in the application before use.

2421 Tissue Tape



2421 – Economy

The 2421 economy product is the industry standard with a hot melt rubber-based adhesive. Bonds well in these applications:

- Continuous stationery
- Envelopes
- Lightweight P.O.S.
- Studio/commercial artwork
- Posters

short roll

76mm diameter core

Part Number	Adhesive + Carrier (μ)	Liner (μ)	Adhesive Width (mm)	Length (M)	Roll Diameter (mm)
490291	85	55	6	33	90
490298	85	55	9	33	90
490252	85	55	12	33	90
490265	85	55	19	33	90
490270	85	55	25	33	90
492499	85	55	50	33	90

standard roll

76mm diameter core

Part Number	Adhesive + Carrier (μ)	Liner (μ)	Adhesive Width (mm)	Length (M)	Roll Diameter (mm)
490292	85	55	6	50	110
490293	85	55	6	500	320
D491628	85	55	9	50	110
D490301	85	55	9	500	320
490254	85	55	12	50	110
D490255	85	55	12	500	320
490266	85	55	19	50	110
491619	85	55	19	500	320
490271	85	55	25	50	110
490272	85	55	25	500	320
490289	85	55	50	50	110

2421 Specifications

- **Adhesive:** Hot melt rubber-based permanent
- **Application Temperature:** 10°C to 50°C
- **Service Temperature:** 0°C to 70°C
- **Classifications:** FDA Regulation 175.105 for indirect food contact

The product should be tested in the application before use.

2461 Tissue Tape

2461 – General Purpose

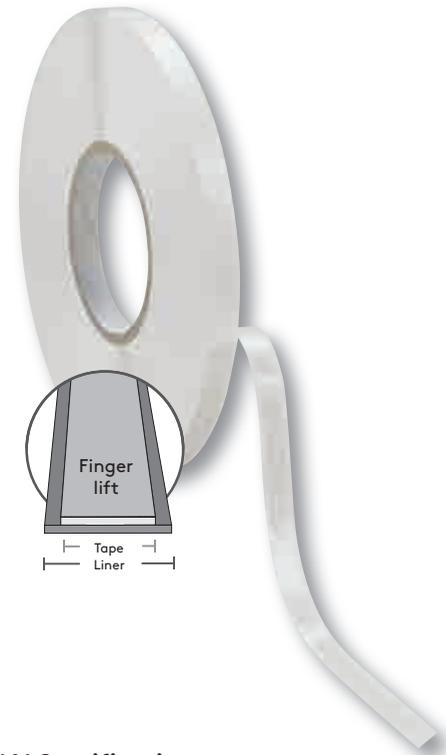
The 2461 product has a hot melt rubber-based adhesive and a thicker adhesive coating on the tape to adhere better to rough surfaces. Bonds well in these applications:

- Overnight mailing boxes
- Corrugated P.O.S.
- Splicing
- Laminating
- Postage
- Print finishing

short roll

76mm diameter core

Part Number	Adhesive + Carrier (μ)	Liner (μ)	Adhesive Width (mm)	Liner Width (mm)	Length (M)	Roll Diameter (mm)
D490420	100	55	6	12	50	115
490428	100	55	9	15	50	115
D490407	100	55	12	18	50	115
490411	100	55	18	24	50	115



standard roll

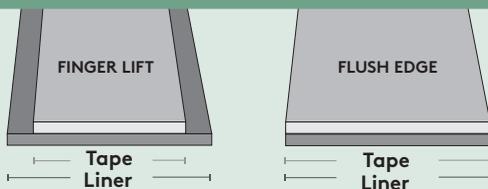
76mm diameter core

Part Number	Adhesive + Carrier (μ)	Liner (μ)	Adhesive Width (mm)	Liner Width (mm)	Length (M)	Roll Diameter (mm)
490421	100	55	6	12	500	335
D492222	100	55	6	12	1,000	460
D490408	100	55	12	18	500	335
D490412	100	55	18	24	500	335

2461 Specifications

- **Adhesive:** Hot melt rubber-based permanent
- **Application Temperature:** 10°C to 50°C
- **Service Temperature:** 0°C to 70°C
- **Classifications:** FDA Regulation 175.105 for indirect food contact

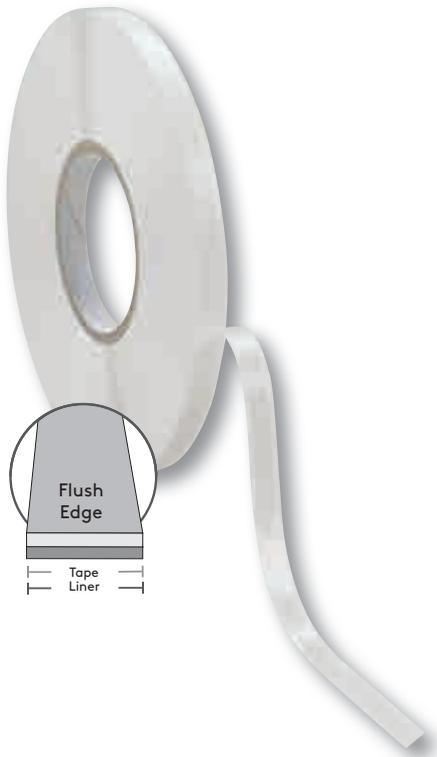
ESSENTRA FINGER LIFT



Essentra Finger Lift tapes offer the convenience of a dry edge on both sides, making liner removal faster and easier than flush edge tapes.

The product should be tested in the application before use.

2451 Tissue Tape



2451 – General Purpose

The 2451 product has a hot melt rubber-based adhesive and a thicker adhesive coating on the tape to adhere better to rough surfaces. Bonds well in these applications:

- Overnight mailing boxes
- Laminating
- Corrugated P.O.S.
- Postage
- Splicing
- Print finishing

standard roll

76mm diameter core

Part Number	Adhesive + Carrier (μ)	Liner (μ)	Width (mm)	Length (M)
NEW! 490402	100	55	9	50
NEW! 490373	100	55	12	50
NEW! 490380	100	55	19	50
NEW! 490385	100	55	25	50
NEW! 490397	100	55	50	50
NEW! 490401	100	55	75	50
NEW! 490368	100	55	100	50

2451 Specifications

- **Adhesive:** Hot melt rubber-based permanent
- **Application Temperature:** 10°C to 50°C
- **Service Temperature:** 0°C to 70°C
- **Classifications:** FDA Regulation 175.105 for indirect food contact

ALWAYS START WITH A

CLEAN SURFACE

DIRTY, DUSTY AND OILY SURFACES
WILL STOP YOUR TAPE FROM STICKING



The product should be tested in the application before use.

2811 Tissue Tape

2811 – High Performance – Rubber

The 2811 high performance product has a hot melt rubber-based adhesive that is modified to bond well to demanding surfaces in print finishing applications. This product is available with adhesive edge-to-edge (flush edge) or with a finger lift liner. Bonds well in these applications:

- Low surface energy (LSE)
- Posters
- Print finishing
- P.O.S. displays
- UV coatings
- Promotional items
- Folders

flush edge – roll

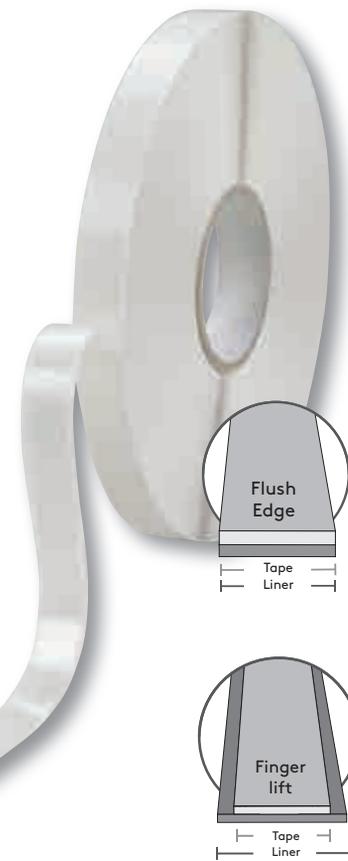
76mm diameter core

Part Number	Adhesive + Carrier (μ)	Liner (μ)	Liner Width (mm)	Length (M)	Roll Diameter (mm)
491667	90	55	9	50	110
490550	90	55	12	50	110
490554	90	55	25	50	110

finger lift – roll

76mm diameter core

Part Number	Adhesive + Carrier (μ)	Liner (μ)	Adhesive Width (mm)	Liner Width (mm)	Length (M)	Roll Diameter (mm)
D490558	90	55	6	12	50	110
490582	90	55	6	12	500	315
490565	90	55	12	18	50	110
490566	90	55	12	18	500	315
490571	90	55	18	24	50	110
490572	90	55	18	24	500	315



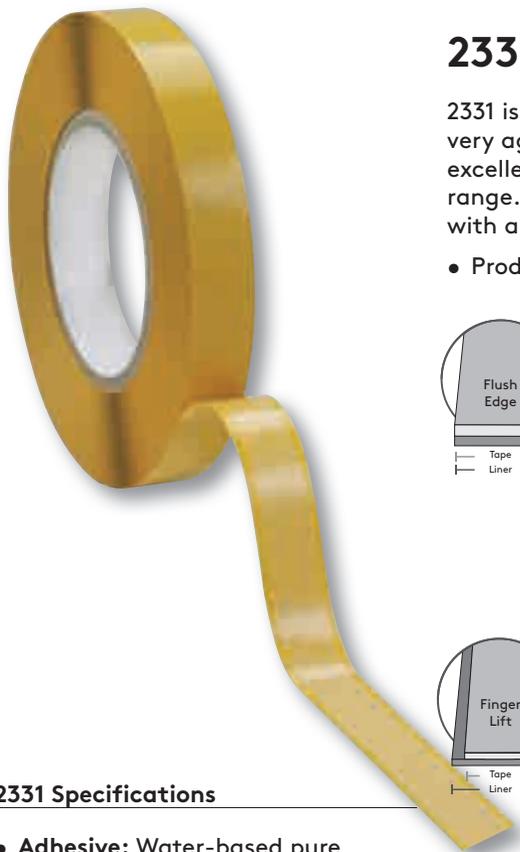
Folds and flaps stay put in this counter display with 2811 high performance tape.

2811 Specifications

- **Adhesive:**
Hot melt rubber-based permanent
- **Adhesive Orientation:**
Edge-to-edge or finger lift
- **Application Temperature:**
5°C to 50°C
- **Service Temperature:**
-20°C to 65°C
- **Classifications:**
FDA Regulation 175.105 for indirect food contact

The product should be tested in the application before use.

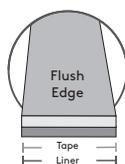
2331 Tissue Tape



2331 – High Performance - Acrylic

2331 is a double-sided tape with a tissue carrier and a high performance, very aggressive, pure acrylic adhesive at a high coat weight. The adhesive is excellent for UV light and chemical resistance over a wide temperature range. This product is available with adhesive edge-to-edge (flush edge) or with a finger lift liner. Recommended for the following applications:

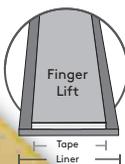
- Product construction
- Laminating
- Difficult bonding applications



flush edge - roll

76mm diameter core

Part Number	Adhesive + Carrier (μ)	Liner (μ)	Width (mm)	Length (M)	Roll Diameter (mm)
NEW! 490212	140	70	9	50	130
NEW! 490202	140	70	12	50	130
NEW! 490207	140	70	25	50	130
NEW! 492123	140	70	50	50	130



finger lift - roll

76mm diameter core

Part Number	Adhesive + Carrier (μ)	Liner (μ)	Adhesive Width (mm)	Liner Width (mm)	Length (M)	Roll Diameter (mm)
490223	140	70	6	12	50	130
490222	140	70	6	12	305	300
NEW! 490224	140	70	6	12	500	375
492229	140	70	8	15	50	130
D492230	140	70	8	15	305	300
490216	140	70	12	18	50	130
490214	140	70	12	18	305	300
NEW! 490217	140	70	12	18	500	375

2331 Specifications

- **Adhesive:** Water-based pure acrylic permanent
- **Adhesive Orientation:** Edge-to-edge or finger lift
- **Application Temperature:** 5°C to 50°C
- **Service Temperature:** -40°C to 110°C
- **Classifications:** Ford Engineering Material Specification WSS-M99P32A (section 3.6.1 [applicable to interior parts] 3.14 Fogging and 3.16 Flammability)

The product should be tested in the application before use.

2441 Tissue Tape

2441 – High Performance – Modified Acrylic

2441 is a double-sided tissue tape with a modified acrylic adhesive offering good UV light and chemical resistance. The high performance adhesive is ideal for applications with high temperature.

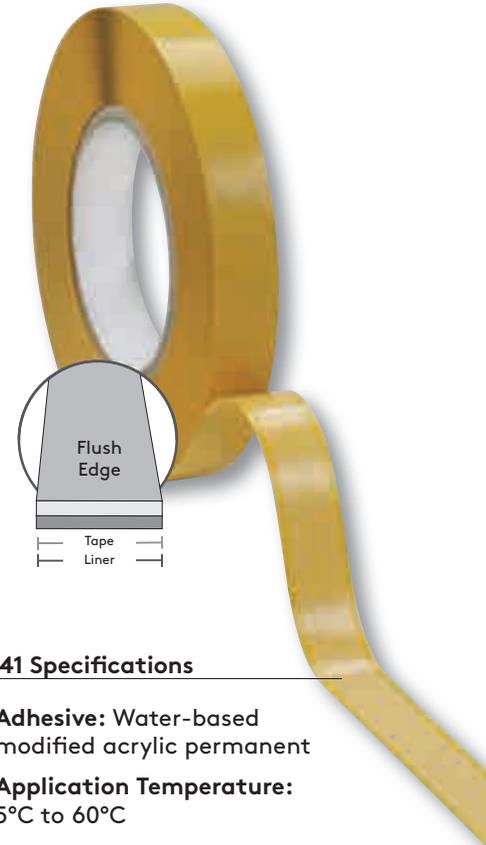
Recommended for these applications:

- Splicing
- Corrugating
- Nameplates
- Foam Laminating

standard roll

76mm diameter core

Part Number	Adhesive + Carrier (μ)	Liner (μ)	Width (mm)	Length (M)
490365	110	70	9	50
490342	110	70	12	50
490351	110	70	19	50
D490353	110	70	25	50
490352	110	70	25	100
490356	110	70	38	50
490355	110	70	38	100
490360	110	70	50	50
490359	110	70	50	100
D490364	110	70	75	50
492194	110	70	100	100



2441 Specifications

- **Adhesive:** Water-based modified acrylic permanent
- **Application Temperature:** 5°C to 60°C
- **Service Temperature:** -10°C to 180°C
- **Classifications:** FDA Regulation 175.105 for indirect food contact

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The product should be tested in the application before use.



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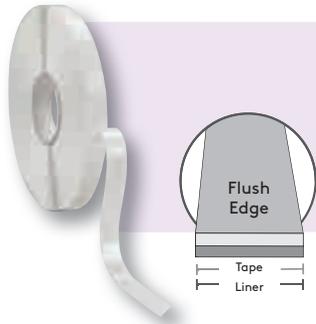
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Film Tapes



3421 – Economy	17
DK Film™ – General Purpose	18
4951 – Banner Tape	18
8965 Duraco™ Red	19
4181 PERM/PEEL – General Purpose	20
4081 PERM/PEEL – High Performance	21

3421 Film Tape



Our film tapes are double-sided tapes with a film carrier. Filmic carriers offer improved tensile strength suited for postal boxes, P.O.S. displays, flexible packaging, corrugated manufacturing and high speed application.

3421 – Economy

3421 is an economy grade rubber-based adhesive with a polypropylene carrier suitable for bonding surfaces such as:

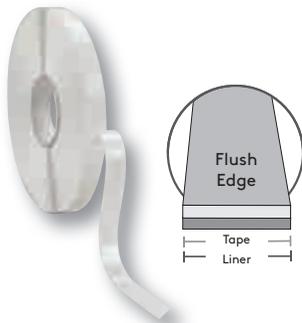
- Print finishing
- Product construction
- P.O.S.
- Laminating

short roll

Part Number	Adhesive + Carrier (μ)	Liner (μ)	Width (mm)	Length (M)	Roll Diameter (mm)
NEW! D490658	210	80	6	50	160
NEW! D491682	210	80	9	50	160
NEW! D490665	210	80	12	50	160
NEW! D490676	210	80	19	50	160

3421 SPECIFICATIONS:

- **Adhesive:** Hot melt rubber-based permanent
- **Application Temperature:** 10°C to 50°C
- **Service Temperature:** 0°C to 70°C
- **Classifications:** FDA Regulation 175.105 for indirect food contact



4951 is a double-sided acrylic-based adhesive tape with a polyester carrier and good resistance to UV light, plasticisers and temperature variation.

4951 – Banner Tape

4951 is a filmic tape for demanding bonding applications, where a very high performance modified acrylic adhesive is required. The adhesive exhibits excellent levels of adhesion and tack for the shear and conforms well to uneven surfaces. Recommended for the following applications:

- Banner construction
- Panels
- Nameplates
- Sign manufacturing
- Decorative trim

roll

Part Number	Adhesive + Carrier (μ)	Liner (μ)	Width (mm)	Length (M)
NEW! D491225	150	70	12	50
NEW! D491235	150	70	19	50
NEW! 492566	150	70	25	50
NEW! D491237	150	70	25	50
NEW! D491239	150	70	50	50

The product should be tested in the application before use.

4951 SPECIFICATIONS:

- **Adhesive:** High performance modified water-based acrylic
- **Application Temperature:** 5°C to 50°C
- **Service Temperature:** -30°C to 120°C
- **Classifications:** FDA Regulation 175.105 for indirect food contact

DK Film™ Film Tape

DK Film™ – General Purpose

DK Film™ provides the tack of our permanent rubber-based adhesive without the thickness of foam tape. Rubber-based adhesives have good initial tack (“Quick-Stick”) and are designed to bond to many different types of surfaces. Recommended for the following:

- Extrusions
- Signage
- Wire raceways
- Nameplates
- P.O.S. displays
- Plastic fasteners
- Packaging and bindery
- Corrugated folder/box

standard roll

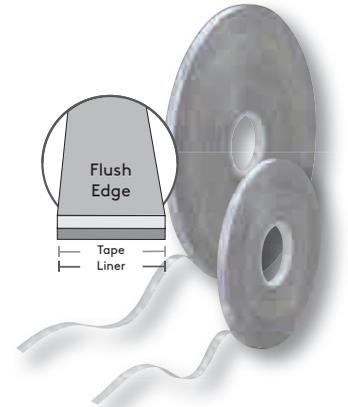
Part Number	Adhesive + Carrier (μ)	Width (mm)	Length (M)	Roll Diameter (mm)
472885	114	6.35	55	168
471707	114	9.5	55	168
471710	114	12.7	55	168
471712	114	19.1	55	168
471713	114	25.4	55	168

long roll

Part Number	Adhesive + Carrier (μ)	Width (mm)	Length (M)	Roll Diameter (mm)
472886	114	6.35	182	279
471708	114	9.5	228	307
471709	114	12.7	457	431
471711	114	19.1	457	431
471714	114	25.4	228	307

pre-cut pieces on a roll

Part Number	Adhesive + Carrier (μ)	Width (mm)	Length (mm)	Pieces per Roll
471718	112	12.7	25.4	10,000
471719	112	12.7	50.8	10,000
471720	112	12.7	76.2	5,000
471743	112	19.1	25.4	10,000
471744	112	19.1	50.8	10,000
471745	112	19.1	76.2	5,000
471768	112	25.4	25.4	10,000
471769	112	25.4	50.8	10,000
471770	112	25.4	76.2	5,000



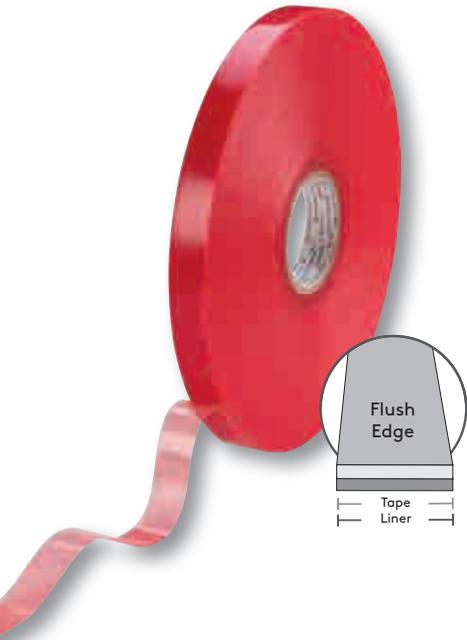
DK FILM™ SPECIFICATIONS:

- **Adhesive:** Rubber-based permanent on both sides (not recommended for direct UV exposure. See application notes for more information)
- **Application Temperature:** 4°C to 32°C
- **Service Temperature:** -29°C to 88°C
- **Thickness:** 12.7μ film, 50μ adhesive on each side



The product should be tested in the application before use.

8965 Duraco™ Red Film Tape



8965 Duraco™ Red – High Performance

8965 Duraco™ Red is a double-sided modified acrylic tape with a polyester carrier. 8965 tapes have strong plasticiser resistance, tolerate high temperate applications and stick well to UV coatings.

Duraco™ Red tape's clarity keeps graphics sharp and readable — no yellow or foggy appearance.

Recommended for the following applications:

- Signs
- Nameplates
- Decorative trim
- Profile Extrusion
- P.O.S. displays

roll

Part Number	Adhesive + Carrier (μ)	Liner (μ)	Width (mm)	Length (M)	Roll Diameter (mm)
NEW! D491358	210	80	6	50	160
NEW! D491367	210	80	9	50	160
NEW! D491321	210	80	12	50	160
NEW! D491330	210	80	19	50	160
NEW! D491337	210	80	25	50	160
NEW! 492398	210	80	50	50	160

8965 SPECIFICATIONS:

- **Adhesive:** High performance modified acrylic
- **Application Temperature:** 5°C to 50°C
- **Service Temperature:** -30°C to 120°C

DURACO™ RED is clear — allowing your text or graphics to shine.



The product should be tested in the application before use.

4181 PERM/PEEL Film Tape

4181 PERM/PEEL – General Purpose

4181 PERM/PEEL is a double-sided polyester film carrier with a permanent adhesive on exposed side and removable adhesive on liner side.

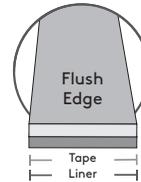
Bonds well in:

- Protection/scratch pads
- Resealable envelopes
- Poster mounting
- Resealable packaging
- Core splicing

flush edge – roll

76mm diameter core

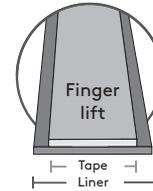
Part Number	Adhesive + Carrier (μ)	Liner (μ)	Width (mm)	Length (M)	Roll Diameter (mm)
490858	55	55	12	50	100
490859	55	55	12	500	285
492422	55	55	19	50	100



finger lift – roll

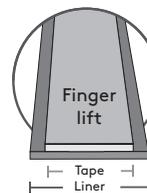
76mm diameter core

Part Number	Adhesive + Carrier (μ)	Liner (μ)	Adhesive Width (mm)	Liner Width (mm)	Length (M)	Roll Diameter (mm)
D490876	55	55	5	10	1,000	385
490883	55	55	6	12	50	100
490884	55	55	6	12	500	285
D490881	55	55	6	12	1,000	385
490863	55	55	12	18	50	100
490864	55	55	12	18	500	285
D490860	55	55	12	18	1,000	385
490867	55	55	18	24	50	100
D492232	55	55	18	24	500	285



finger lift – bobbin

Part Number	Adhesive + Carrier (μ)	Liner (μ)	Adhesive Width (mm)	Liner Width (mm)	Length (M)
492189	55	55	5	10	5,000
490885	55	55	6	12	5,000



4181 PERM/PEEL Specifications

- **Adhesive:** Hot melt rubber-based permanent on exposed side/water-based acrylic removable on liner side
- **Adhesive Orientation:** finger lift
- **Application Temperature:** 10°C to 50°C
- **Service Temperature:** 0°C to 70°C
- **Classifications:** FDA Regulation 175.105 for indirect food contact

The product should be tested in the application before use.

4081 PERM/PEEL Film Tape



4081 PERM/PEEL – High Performance

4081 is a double-sided polyester film carrier with a permanent adhesive on the exposed side and a removable adhesive on the liner side. An acrylic version of 4181, this product is resealable with UV and high temperature resistance.

- Protection/scratch pads
- Resealable envelopes
- Poster mounting
- Resealable packaging
- Core splicing

short roll

76mm diameter core

Part Number	Adhesive + Carrier (μ)	Liner (μ)	Adhesive Width (mm)	Liner Width (mm)	Length (M)	Roll Diameter (mm)
D490756	50	55	6	12	50	95
D492233	50	55	12	18	50	95
D492234	50	55	18	24	50	95

standard roll

76mm diameter core

Part Number	Adhesive + Carrier (μ)	Liner (μ)	Adhesive Width (mm)	Liner Width (mm)	Length (M)	Roll Diameter (mm)
D492235	50	55	6	12	500	280
D492236	50	55	12	18	500	280
D492237	50	55	18	24	500	280

4081 SPECIFICATIONS

- **Adhesive:** Water-based acrylic permanent on exposed side, water-based peelable acrylic removable on liner side.
- **Application Temperature:** 5°C to 50°C
- **Service Temperature:** -25°C to 120°C
- **Classifications:** FDA Regulation 175.105 for indirect food contact

The product should be tested in the application before use.

Transfer Tapes



- 1431 – General Purpose with Thinner Liner23
- 1531 – General Purpose.....24
- 1591 – High Performance.....25
- 1071 – Photo Mounting.....25
- Duraco™ ATG26



1431 Transfer Tape



1431 – General Purpose with Thinner Liner

The 1431 product has a thinner liner which allows for longer roll lengths. It is one of the industry standards for automatic application of business forms.

roll

76mm diameter core

Part Number	Adhesive (μ)	Liner (μ)	Adhesive Width (mm)	Liner Width (mm)	Length (M)	Roll Diameter (mm)
490031	28	45	8	12	1,000	320
D490032	28	45	8	12	2,000	440
D490035	28	45	8	12	3,000	540
D492231	28	45	12	18	3,000	540

1431 Specifications

- **Adhesive:** Hot melt rubber-based permanent
- **Application Temperature:** 10°C to 50°C
- **Service Temperature:** 0°C to 70°C
- **Classifications:** FDA Regulation 175.105 for indirect food contact

ALWAYS START WITH A

**CLEAN
SURFACE**

**DIRTY, DUSTY AND OILY SURFACES
WILL STOP YOUR TAPE FROM STICKING**



The product should be tested in the application before use.

1531 Transfer Tape

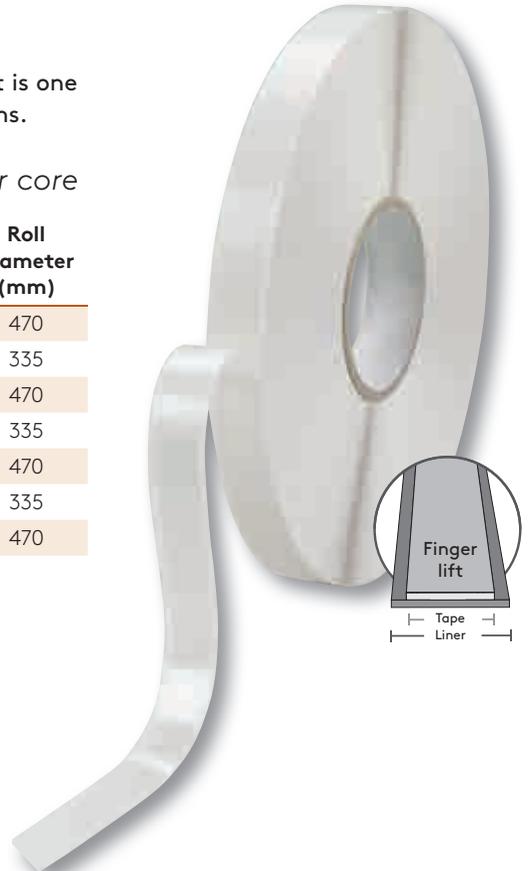
1531 – General Purpose

The 1531 product has a hot melt rubber-based permanent adhesive. It is one of the industry standards for continuous stationery and business forms.

roll

76mm diameter core

Part Number	Adhesive (μ)	Liner (μ)	Adhesive Width (mm)	Liner Width (mm)	Length (M)	Roll Diameter (mm)
D491903	28	55	6	10	2,000	470
D490084	28	55	8	12	1,000	335
D491590	28	55	8	12	2,000	470
D490066	28	55	12	18	1,000	335
D491919	28	55	12	18	2,000	470
D490071	28	55	18	24	1,000	335
D490072	28	55	18	24	2,000	470



1531 Specifications

- **Adhesive:** Hot melt rubber-based permanent
- **Application Temperature:** 10°C to 50°C
- **Service Temperature:** 0°C to 70°C
- **Classifications:** FDA Regulation 175.105 for indirect food contact

The product should be tested in the application before use.

1591 Transfer Tape



1591 – High Performance

The 1591 high-tack product was developed specifically for demanding packaging and assembly applications such as wristbands and pallet edge protectors.

roll

76mm diameter core

Part Number	Adhesive (μ)	Liner (μ)	Adhesive Width (mm)	Liner Width (mm)	Length (M)	Roll Diameter (mm)
D490134	60	55	24	30	500	285

1591 Specifications

- **Adhesive:** Hot melt rubber-based permanent
- **Application Temperature:** 10°C to 50°C
- **Service Temperature:** 0°C to 70°C
- **Classifications:** FDA Regulation 175.105 for indirect food contact

1071 – Photo Mounting

Developed especially for photographic use, the 1071 tape allows matrix-stripping photo-label conversion. The adhesive is ideal for photographic mounting to paper, glass, board, wood, plastic, metal and many other surfaces.

roll

Part Number	Adhesive (μ)	Liner (μ)	Adhesive Width (mm)	Liner Width (mm)	Length (M)	Roll Diameter (mm)
NEW! D490006	20	70	122	126	250	190
NEW! D490004	20	70	122	126	500	260
NEW! D490007	20	70	122	126	700	300

1071 Specifications

- **Adhesive:** Semi-permanent pure acrylic
- **Application Temperature:** 5°C to 50°C
- **Service Temperature:** -25°C to 120°C

MORE SIZES THAN EVER!

Over 41 million pieces or metres in stock.

The product should be tested in the application before use.

Duraco™ ATG Transfer Tape

Duraco™ ATG

Duraco™ ATG transfer tape is used in adhesive transfer guns and provides quick and easy application. Recommended for the following:

- Posters
- Light signs
- Photo mounting
- Poster mounting
- Pocket folder assembly
- Splicing
- Product assembly

continuous rolls*

Part Number	Adhesive (μ)	Width (mm)	Length (M)	Rolls/Carton
NEW! 477216†	40	6.35	33	24
NEW! 477166	40	12.7	33	12
NEW! 477167	40	19.1	33	8
NEW! 477217†	50	6.35	33	24
NEW! 477168	50	12.7	33	12
NEW! 477169	50	19.1	33	8
NEW! 477218†	121	6.35	33	24
NEW! 477170	121	12.7	33	12
NEW! 477171	121	19.1	33	8
NEW! 477172	121	12.7	16	12
NEW! 477173	121	19.1	16	8

* Please note that ATG tapes require the applicator below

† Any ATG at 6.35mm width requires the adapter and the applicator

applicator

Part Number	Qty
NEW! 477174	1 Applicator

adapter

Part Number	Qty
NEW! 477219	1 Adapter

Required for applicator with any ATG at 6.35mm width



DURACO™ ATG TAPE SPECIFICATIONS

- **Adhesive:** Glass stabilised acrylic
- **Application Temperature:** 18°C to 38°C
- **Service Temperature:** -30°C to 110°C

The product should be tested in the application before use.

AND THERE'S MORE!

General Protection



Vibration mounts & slide bearings

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Hinges



Locks



Cable Management



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Box Closure Tapes



4991 – General Purpose	29
4999 – General Purpose with Thicker Liner	29
4001 – High Performace with Thicker Adhesive	30
SR1810 – Moss Sealing Discs.....	30



Box Closure Tape



Designed for high speed application in corrugated manufacturing. Industry standard for box sealing, especially internet retailers and mailing boxes.

4991 – General Purpose

4991 is a double-sided tape with a film carrier coated both sides with an aggressive hot melt rubber-based adhesive.

4991 High coat weight on the closed side for instant bond
Standard liner

4999 High coat weight on the closed side for instant bond
Stronger liner to aid tension control on corrugators

Part Number	Adhesive + Carrier (μ)	Liner (μ)	Adhesive Width (mm)	Liner Width (mm)	Length (M)
NEW! D492351	190	75	12	18	3,300
NEW! D492258	190	75	12	24	200
NEW! D491250	190	75	12	24	2,500
NEW! D491734	190	75	15	20	1,900

4991 and 4999 Specifications

- **Bobbin**
- **Core Diameter:** 152mm
- **Adhesive:** Hot melt rubber-based permanent
- **Application Temperature:** 10°C to 50°C
- **Service Temperature:** 0°C to 70°C
- **Classifications:** FDA Regulation 175.105 for indirect food contact

4999 – Same adhesive, thicker liner

4999 is a double-sided tape with a film carrier coated both sides with an aggressive hot melt rubber-based adhesive. Constructed with a thicker liner to assist in the ease of liner removal.

Part Number	Adhesive + Carrier (μ)	Liner (μ)	Adhesive Width (mm)	Liner Width (mm)	Length (M)
D491259	190	105	12	18	2,500
D491262	190	105	15	20	1,900
NEW! D491839	190	105	15	20	2,400
NEW! D491267	190	105	18	24	1,650

The product should be tested in the application before use.

Box Closure Tape

4001 High coat weight on the closed side for instant bond
Stronger liner to aid tension control on corrugators

4001 – thinner liner, thicker adhesive

4001 is a more aggressive version of 4991 for difficult or uneven surfaces.

4001 Specifications

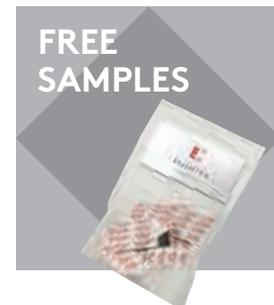
- **Bobbin**
- **Core Diameter:** 152mm
- **Adhesive:** Hot melt rubber-based permanent
- **Application Temperature:** 10°C to 50°C
- **Service Temperature:** 0°C to 70°C
- **Classifications:** FDA Regulation 175.105 for indirect food contact

Part Number	Adhesive + Carrier (μ)	Liner (μ)	Adhesive Width (mm)	Liner Width (mm)	Length (M)
NEW! D491976	205	75	8	15	2,500
D490733	205	75	12	18	2,400
NEW! D491875	205	75	12	24	2,500
D490740	205	75	15	20	1,900
D490742	205	75	18	24	1,700

SR1810 – Moss Sealing Discs Polypropylene with Acrylic - Based Adhesive

- Clear acrylic based adhesive, sealing discs
- Ideal for the economical, professional finish
- Available with a permanent or removable bond
- Optional centre-perforation or plain discs

Part Number	Disc Diameter (mm)	Perferated	Bond	Std Pack Qty
494791	18.0	No	Removeable	2000
494792	18.0	No	Permanent	2000
494793	25.0	No	Removeable	2000
494794	25.0	Yes	Removeable	2000
494795	25.0	No	permanent	2000
494796	25.0	Yes	Permanent	2000
494797	34.0	No	Permanent	2000
494798	34.0	Yes	Permanent	2000



The product should be tested in the application before use.



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Ticket Fixings



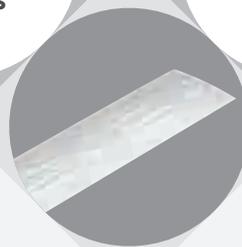
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Bag Sealing Tapes



- 3813 – Bubble Bag – Permanent33
- 4813 – General Purpose – Permanent34
- 4223 – Very High Tack – Permanent.....35
- 4123 – High Performance – Permanent35
- 8606 PERM/PEEL – Economy36
- 4503 PERM/PEEL – General Purpose..... 37



Bag Sealing Tape Finger Lift



Our Bag Sealing Finger Lift tapes were developed especially for sealing applications where the tape is applied at the bag manufacturing stage. All bag sealing tapes have a heat cuttable film release liner. The finger lift dry edge provides extra benefit with an easy removal.

3813 – Bubble Bag – Permanent

The 3813 range has a polypropylene carrier that was especially developed for bubble bag manufacturing. It is supported by a hot wire/knife cuttable film release liner offering increased manufacturing speeds. It bonds well in these applications:

- Sealing polyethylene bubble bags

3831 Specifications

- Slightly stretchier
- Will cut at a lower temperature than 4813

roll

76mm diameter core

Part Number	Adhesive + Carrier (μ)	Liner (μ)	Liner Colour	Adhesive Width (mm)	Liner Width (mm)	Length (M)	Roll Diameter (mm)
NEW! D490700	85	50	Blue	5	10	1,000	455
NEW! D490713	85	50	Pink	6	12	1,000	455
NEW! D490717	85	50	Pink	8	15	1,000	455

bobbin

152mm diameter core

Part Number	Adhesive + Carrier (μ)	Liner (μ)	Liner Colour	Adhesive Width (mm)	Liner Width (mm)	Length (M)
NEW! D490714	85	50	Pink	6	12	5,000

The product should be tested in the application before use.

Bag Sealing Tape Finger Lift

4813 – General Purpose – Permanent

The 4813 tape is for permanent applications and is coated both sides with a high performance hot melt rubber-based adhesive. It is supported by a hot wire/knife cuttable film release liner offering increased manufacturing speeds.

- Polythene bag sealing for bags up to 50 μ

roll

76mm diameter core

Part Number	Adhesive + Carrier (μ)	Liner (μ)	Liner Colour	Adhesive Width (mm)	Liner Width (mm)	Length (M)	Roll Diameter (mm)
D491160	80	50	Blue	5	10	1,000	455
D491201	80	50	Pink	5	10	1,000	455
D491183	80	50	Clear	5	10	1,000	455
D491164	80	50	Blue	6	12	1,000	455
D491206	80	50	Pink	6	12	1,000	455
D491171	80	50	Blue	8	15	1,000	455

bobbin

152mm diameter core

Part Number	Adhesive + Carrier (μ)	Liner (μ)	Liner Colour	Adhesive Width (mm)	Liner Width (mm)	Length (M)
D491163	80	50	Blue	5	10	8,000
D491205	80	50	Pink	5	10	8,000
D491167	80	50	Blue	6	12	5,000
D491209	80	50	Pink	6	12	5,000
D491151	80	50	Blue	12	18	5,000

4813 Specifications

- **Adhesive:** Hot melt rubber-based permanent
- **Application Temperature:** 5°C to 50°C
- **Service Temperature:** -20°C to 65°C
- **Classifications:** FDA Regulation 175.105 for indirect food contact

The product should be tested in the application before use.



Bag Sealing Tape Finger Lift



4123 - High Performance - Permanent

4123 was developed for the permanent sealing of polythene and polypropylene bags, where a higher bond performance than is achievable with 4813 is required. It is supported by a hot wire/knife cuttable film release liner offering increased manufacturing speeds. Care should be taken with very low gauge LDPE/HDPE bags regarding ease of liner removal.

- Sealing higher calliper polythene bags over 50 μ

roll

76mm diameter core

Part Number	Adhesive + Carrier (μ)	Liner (μ)	Liner Colour	Adhesive Width (mm)	Liner Width (mm)	Length (M)	Roll Diameter (mm)
D490795	110	50	Blue	6	12	1,000	480
490801	110	50	Blue	8	15	1,000	480

4123 & 4223 Specifications

- **Adhesive:** Hot melt rubber-based permanent
- **Application Temperature:** 5°C to 50°C
- **Service Temperature:** -20°C to 65°C
- **Classifications:** FDA Regulation 175.105 for indirect food contact

bobbin

152mm diameter core

Part Number	Adhesive + Carrier (μ)	Liner (μ)	Liner Colour	Adhesive Width (mm)	Liner Width (mm)	Length (M)
490796	110	50	Blue	6	12	5,000
490812	110	50	Clear	6	12	5,000
490822	110	50	Pink	6	12	5,000
490802	110	50	Blue	8	15	5,000



4223 - Very High Tack - Permanent

4223 was developed for the permanent sealing of polythene and polypropylene bags, where a higher bond performance than is achievable with 4123 is required. It is supported by a hot wire/knife cuttable film release liner offering increased manufacturing speeds. Care should be taken with very low gauge LDPE/HDPE bags regarding ease of liner removal.

- Sealing higher calliper polythene bags over 50 μ
- High gauge and co-extruded bags

roll

76mm diameter core

Part Number	Adhesive + Carrier (μ)	Liner (μ)	Liner Colour	Adhesive Width (mm)	Liner Width (mm)	Length (M)	Roll Diameter (mm)
NEW! D490946	120	50	Pink	6	12	750	450

The product should be tested in the application before use.

Bag Sealing Tape Finger Lift

8606 PERM/PEEL – Economy

8606 is a general purpose tape for resealable polyethylene/polypropylene bags, where tape application is at bag manufacture stage. Due to the wide variation in flexible packaging materials and the bond strengths required, it is recommended that the tape be fully evaluated in all applications prior to use.

- Sealing polythene bags

roll

76mm diameter core

Part Number	Adhesive + Carrier (μ)	Liner (μ)	Liner Colour	Adhesive Width (mm)	Liner Width (mm)	Length (M)	Roll Diameter (mm)	Finger Lift Offset
D491302	52	20	Hazy HDPE	7	15	1,000	275	Left
D491297	52	20	Hazy HDPE	7	15	1,000	275	Central
D491308	52	20	Hazy HDPE	7	15	1,000	275	Right

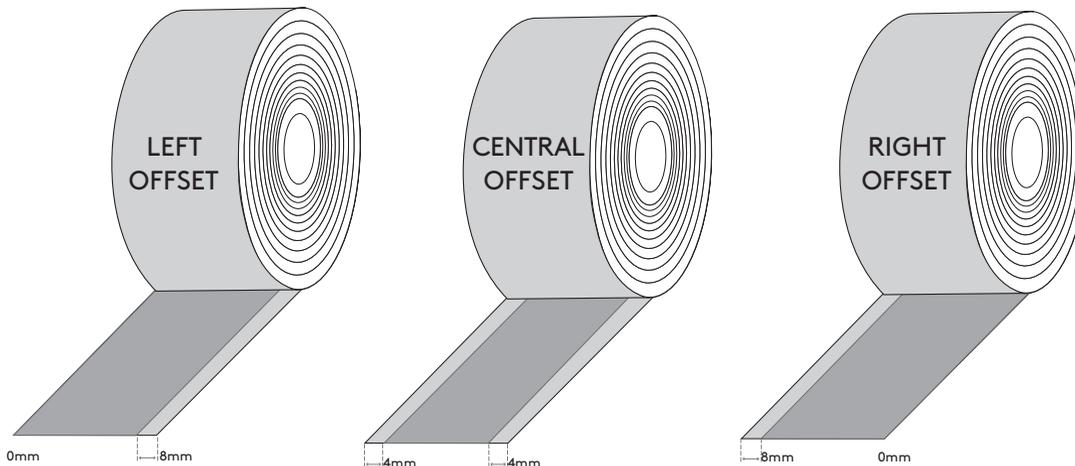
8606 Specifications

- **Adhesive:** Water-based acrylic permanent on exposed side, water-based peelable acrylic removable on line side
- **Application Temperature:** 5°C to 50°C
- **Service Temperature:** -10°C to 60°C

bobbin

152mm diameter core

Part Number	Adhesive + Carrier (μ)	Liner (μ)	Liner Colour	Adhesive Width (mm)	Liner Width (mm)	Length (M)	Finger Lift Offset
D491301	52	20	Hazy HDPE	7	15	8,000	Left
D491296	52	20	Hazy HDPE	7	15	8,000	Central
D491307	52	20	Hazy HDPE	7	15	8,000	Right



The product should be tested in the application before use.

Bag Sealing Tape Finger Lift

4503 PERM/PEEL – General Purpose

The 4503 PERM/PEEL ACRYLIC tape has a water-based acrylic permanent adhesive on the exposed side and a peelable water-based acrylic removable adhesive on the liner side. It is supported by a hot wire/knife cuttable film release liner offering increased manufacturing speeds.

- Resealable polythene bags

roll

76mm diameter core

Part Number	Adhesive + Carrier (μ)	Liner (μ)	Liner Colour	Adhesive Width (mm)	Liner Width (mm)	Length (M)	Roll Diameter (mm)
D491078	50	50	Pink	5	10	1,000	385
D491050	50	50	Clear	5	10	1,000	385
D491064	50	50	Pink	6	12	1,000	385
D491970	50	50	Blue	6	12	1,000	385
D491071	50	50	Pink	8	15	1,000	385

bobbin

152mm diameter core

Part Number	Adhesive + Carrier (μ)	Liner (μ)	Liner Colour	Adhesive Width (mm)	Liner Width (mm)	Length (M)
491077	50	50	Pink	4	8	15,000
D491047	50	50	Clear	4	8	15,000
D491724	50	50	Pink	5	10	5,000
D491063	50	50	Pink	5	10	8,000
D491067	50	50	Pink	6	12	5,000
D491069	50	50	Pink	6	12	8,000



4503 Specifications

- **Adhesive:** Water-based permanent acrylic on exposed side and peelable water-based resealable acrylic on liner side
- **Application Temperature:** 5°C to 50°C
- **Service Temperature:** -20°C to 120°C
- **Classifications:** FDA Regulation 175.105 for indirect food contact



The product should be tested in the application before use.

Duraco High Bond™ Tapes

Duraco High Bond™ Clear.....	40
Duraco High Bond™ White.....	40
Duraco High Bond™ Grey.....	41
Duraco High Bond™ Black.....	41



Duraco High Bond™



Duraco High Bond™ tapes are high performance acrylic foam core tapes that meet wide application needs.

Duraco High Bond™

Duraco High Bond™ offers a high performance, permanent bond with excellent resistance to temperature cycles. Bonds well in these applications:

- P.O.S. Displays: clean design without unsightly mechanical fasteners
- Sign Manufacturing: interior and exterior sign mounting
- Event Promotion: seamless banner assembly and sign installation
- Design: Seamless attachment of decorative panels
- Electronics: LCD displays, hand held electronic assembly, data enclosures
- HVAC: replace mechanical fasteners and welding in heating and air conditioning unit assembly
- Appliance: replace mechanical fasteners in consumer and commercial appliances

Duraco High Bond™ Features and Benefits:

- Aesthetically pleasing — create nearly invisible bond lines without unsightly welds, rivets and screws
- Tamper resistant – permanent bond
- Great for bonding dissimilar metals
- Clear series is perfect for bonding clear acrylic and glass products
- Excellent resistance to temperature cycles
- Unique shock absorption and vibration damping properties
- Good conformability/softness for irregular or curved surfaces
- Wide service temperature range: -29°C to 148°C

Adhesive promoter

The component substrate determines whether an adhesive promoter should be used. Use of an adhesive promoter can allow a quicker initial and ultimate bond.

The product should be tested in the application before use.

DIRTY, DUSTY AND OILY SURFACES

**CLEAN THAT
SURFACE!**

WILL PREVENT THE ADHESIVES
FROM BONDING PROPERLY

Duraco High Bond™

pre-cut pieces on a roll – clear

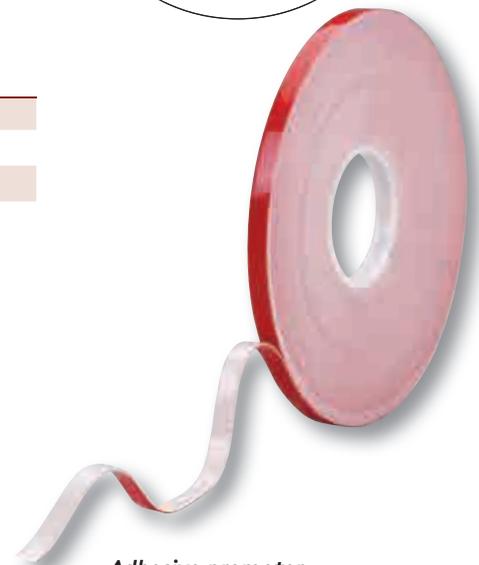
Part Number	Series	Thickness (mm)	Width (mm)	Length (mm)	Service Temp. °C	Pieces/Roll
475730	23	0.5	25.4	25.4	-29 to 148	2,500
475732	23	0.5	25.4	76.2	-29 to 148	2,000
475733	34	1.0	25.4	25.4	-29 to 148	1,500
475735	34	1.0	25.4	76.2	-29 to 148	1,000

rolls – clear

Part Number	Series	Thickness (mm)	Width (mm)	Length (M)	Service Temp. °C
472939	23	0.5	12.7	66	-29 to 148
472940	23	0.5	19.1	66	-29 to 148
472941	23	0.5	25.4	66	-29 to 148
472942	34	1.0	12.7	33	-29 to 148
472943	34	1.0	19.1	33	-29 to 148
472944	34	1.0	25.4	33	-29 to 148

rolls – white

Part Number	Series	Thickness (mm)	Width (mm)	Length (M)	Service Temp. °C
472948	40	1.1	12.7	33	-29 to 115
472949	40	1.1	19.1	33	-29 to 115
472950	40	1.1	25.4	33	-29 to 115



Replaces mechanical fasteners for a clean, aesthetically pleasing finish



Adhesive promoter

The component substrate determines whether an adhesive promoter should be used. Use of an adhesive promoter can allow a quicker initial and ultimate bond.

The product should be tested in the application before use.

Duraco High Bond™



rolls – grey

Part Number	Series	Thickness (mm)	Width (mm)	Length (M)	Service Temp. °C
472945	14	1.1	12.7	33	-29 to 115
472946	14	1.1	19.1	33	-29 to 115
472947	14	1.1	25.4	33	-29 to 115

rolls – black

Part Number	Series	Thickness (mm)	Width (mm)	Length (M)	Service Temp. °C
NEW! 472963	26	1.1	12.7	33	-29 to 93
NEW! 472964	26	1.1	19.1	33	-29 to 93
NEW! 472965	26	1.1	25.4	33	-29 to 93



Duraco High Bond™ is tough enough for permanent signs or letters in outdoor applications.



Adhesive promoter

The component substrate determines whether an adhesive promoter should be used. Use of an adhesive promoter can allow a quicker initial and ultimate bond.

The product should be tested in the application before use.

Duraco™ Foam Tapes



Twin Stick™	43
Thick Twin Stick™	45
Dubl Kote™	47
Dubl Kote™ Acrylic	49
Duraco Metal Shelf™	50
Remo One™	51
Remo Two™	53
Moss Glue Dots.....	53



***The "go-to" tape
for the P.O.S. industry!***

Twin Stick™ Foam Tape



Twin Stick™ offers an extremely aggressive rubber-based adhesive on a flexible foam carrier, filling gaps and allowing irregular surfaces to be joined.

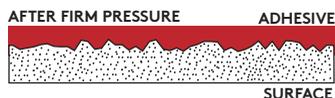
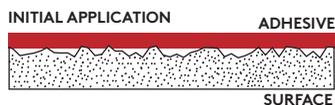
Twin Stick™

Twin Stick™ is the industry favourite for assembling P.O.S. displays and signage. Our extremely aggressive rubber-based adhesive is designed to bond many different types of surfaces including corrugate, chipboard, wood, low surface energy plastics and powder coated materials. It is an effective option for:

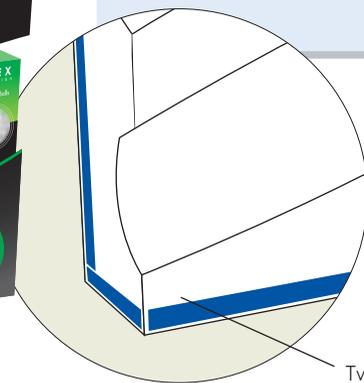
- Temporary, semi-permanent and permanent displays
- Signage
- End caps
- Headers
- Bonding to textured surfaces

Foam tapes allow for greater surface contact on irregular surfaces. Firm, even pressure improves the bond.

ADHESIVE CONTACT



Use Twin Stick™ to create invisible bonds when assembling displays.



The product should be tested in the application before use.

Twin Stick™ Foam Tape

pre-cut pieces on a roll – white

Part Number	Thickness (mm)	Width (mm)	Length (mm)	Pieces/Roll
470121	0.8	19.1	25.4	10,000
470005	0.8	19.1	76.2	5,000
470006	0.8	25.4	25.4	10,000
470007	0.8	25.4	50.8	6,300
470008	0.8	25.4	76.2	4,000
470029	0.8	25.4	101.6	2,500
470144	0.8	25.4	127	2,000
470147	0.8	25.4	203	1,500
470270	1.6	19.1	25.4	10,000
470015	1.6	19.1	76.2	2,500
470016	1.6	25.4	25.4	10,000
470017	1.6	25.4	50.8	5,000
470018	1.6	25.4	76.2	2,500
470041	1.6	25.4	76.2	5,000
470019	1.6	25.4	101.6	2,500
470294	1.6	25.4	152.4	2,000
470296	1.6	25.4	203	1,500
470023	3.2	25.4	50.8	2,700
470022	3.2	25.4	25.4	6,500
470024	3.2	25.4	76.2	2,000
470039	3.2	25.4	76.2	3,000
470025	3.2	25.4	101.6	2,000
470026	6.4	25.4	25.4	5,000
470033	6.4	25.4	76.2	1,000

pre-cut pieces on a roll – black

Part Number	Thickness (mm)	Width (mm)	Length (mm)	Pieces/Roll
470584	0.8	25.4	76.2	4,000
470512	1.6	25.4	25.4	10,000
470513	1.6	25.4	76.2	2,500
470708	3.2	25.4	76.2	2,000

TWIN STICK™ SPECIFICATIONS:

- **Adhesive:**
Rubber-based permanent on both sides (not recommended in applications with direct UV exposure)
- **Application Temperature:**
18°C to 37°C
- **Service Temperature:**
-28°C to 65°C
- **Holding Power:**
1 kg/mm of tape (conditions and variables in applications can produce different stresses and affect holding power)



The product should be tested in the application before use.

Thick Twin Stick™ Foam Blocks



Thick Twin Stick™ Foam Blocks offer an extremely aggressive rubber-based permanent adhesive on both sides of a foam block, which can be used to create dimensional effects.

Thick Twin Stick™ Foam Blocks

Draw attention with dimension. Our blocks bond to many different types of surfaces: corrugate, chipboard, wood, low surface energy plastics, powder coated materials and UV coatings.

It is an effective option for:

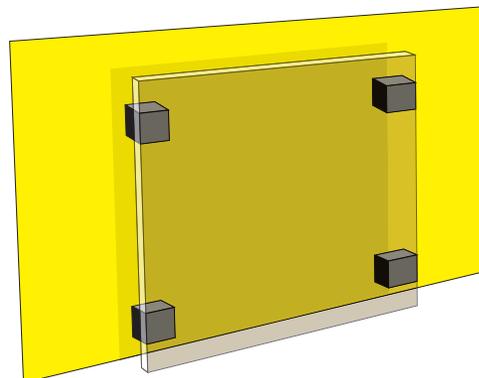
- Lightweight applications or filling gaps
- Adding 3-D effects
- Helping displays “pop out”

Thick Twin Stick™ Specifications:

- **Adhesive:** Rubber-based permanent on both sides (not recommended in applications with direct UV exposure)
- **Application Temperature:** 18°C to 37°C
- **Service Temperature:** -28°C to 65°C



Place blocks behind artwork to create 3-D effects!



The product should be tested in the application before use.

Thick Twin Stick™ Foam Blocks

pre-cut pieces on a roll – white

Part Number	Thickness (mm)	Width (mm)	Length (mm)	Pieces/Roll
470030	12.7	25.4	25.4	3,000
470032	12.7	25.4	76.2	1,300



pre-cut pieces in a pad - white

Part Number	Thickness (mm)	Width (mm)	Length (mm)	Pieces/Pad	Pieces/Carton
470035	25.4	25.4	25.4	36	2,520
470056	25.4	25.4	76.2	12	1,440



The product should be tested in the application before use.

Dubl Kote™ Foam Tape

Dubl Kote™ is versatile double-sided foam tape ideal for hand or automatic application. It is flexible for filling spaces and conformable for joining irregular surfaces.

Dubl Kote's™ rubber-based adhesive is "Quick-Stick" (extremely aggressive tack) with high shear strength. Designed to bond to many different kinds of surfaces, Dubl Kote™ is useful in these applications:

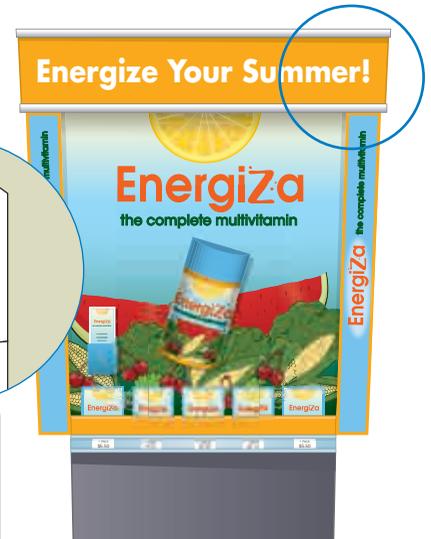
- Temporary, semi-permanent and permanent displays
- Plastic extrusions
- Wire management raceways
- Signage
- End caps
- Headers
- Textured surface bonding
- Plastic fasteners
- Decorative trim
- Shower enclosures
- Mirror mounting
- Shower splash guard
- Metal to metal bonding
- Wall files
- Air fresheners
- Protective trim

DUBL KOTE™ SPECIFICATIONS:

- **Adhesive:** Rubber-based permanent on both sides (not recommended for direct UV exposure)
- **Application Temperature:** 18°C to 37°C
- **Service Temperature:** -28°C to 65°C
- **Holding Power:** 1 lb per 1 sq. in. of tape (variables in applications can produce different stresses and affect holding power)

Dubl Kote™

Dubl Kote™ is applied in-line to extrusions used to attach the header framework in this display.



The product should be tested in the application before use.

Dubl Kote™ Foam Tape

standard roll – white

76mm diameter core

Part Number	Thickness (mm)	Width (mm)	Length (M)	Rolls/Carton
471339	0.8	12.7	66	24
471340	0.8	19.1	66	16
471341	0.8	25.4	66	12
471342	1.6	12.7	66	24
471343	1.6	19.1	66	16
471344	1.6	25.4	66	12
471357	3.2	12.7	33	24
471353	3.2	25.4	33	12



Use Dubl Kote™ for the installation of vanity mirrors and bathroom surrounds.

long roll – white

76mm diameter core

Part Number	Thickness (mm)	Width (mm)	Length (M)	Rolls/Carton
471350	0.8	9.5	274	20
471363	0.8	12.7	320	16
476057	0.8	19.1	320	11
476058	0.8	25.4	320	8

standard roll – black

76mm diameter core

Part Number	Thickness (mm)	Width (mm)	Length (M)	Rolls/Carton
471394	0.8	12.7	66	24
471395	0.8	19.1	66	16
471399	0.8	25.4	66	12
471396	1.6	12.7	66	24
471408	1.6	25.4	66	12



The product should be tested in the application before use.

Dubl Kote™ Acrylic Foam Tape



Dubl Kote™ Acrylic

standard roll – white *76mm diameter core*

Part Number	Thickness (mm)	Width (mm)	Length (M)	Rolls/Carton
472599	0.8	12.7	66	12
472601	0.8	19.1	66	16
472602	0.8	25.4	66	12
D472608	1.6	12.7	66	12
472610	1.6	19.1	66	16
472611	1.6	25.4	66	12
472615	3.2	12.7	33	12
472617	3.2	19.1	33	16
472618	3.2	25.4	33	12

DUBL KOTE™ ACRYLIC is a versatile double-sided foam tape ideal for hand or automatic application.

- Flexible for filling spaces
- Conformable for joining irregular surfaces

ACRYLIC ADHESIVE ATTRIBUTES:

- Gradual adhesion build up
- UV resistance
- Plasticiser resistance

DUBL KOTE™ ACRYLIC SPECIFICATIONS:

- **Adhesive:** Acrylic-based permanent on both sides, identified with our black printed liner
- **Application Temperature:** 18°C to 38°C
- **Service Temperature:** -29°C to 79°C

standard roll – black

76mm diameter core

Part Number	Thickness (mm)	Width (mm)	Length (M)	Rolls/Carton
472634	0.8	12.7	66	24
472635	0.8	19.1	66	16
472636	0.8	25.4	66	12
472637	1.6	12.7	66	24
472639	1.6	25.4	66	12

DUBL KOTE™ ACRYLIC APPLICATIONS:

- Temporary, semi-permanent and permanent displays
- Plastic extrusions
- Wire management raceways
- Outdoor signage
- End caps
- Headers
- Textured surface bonding
- Plastic fasteners
- Decorative trim
- Shower enclosures
- Mirror mounting
- Shower splash guard
- Metal to metal bonding
- Air fresheners
- Protective trim

The product should be tested in the application before use.

Duraco Metal Shelf™ Tape

Duraco Metal Shelf™ Tape – white rolls standard rolls

Part Number	Thickness (mm)	Width (mm)	Length (M)	Rolls/Carton
472684	0.8	12.7	66	24
472685	0.8	19.1	66	16
472686	0.8	25.4	66	12
472687	1.6	12.7	66	24
472688	1.6	19.1	66	16
472689	1.6	25.4	66	12

long rolls

Part Number	Thickness (mm)	Width (mm)	Length (M)	Rolls/Carton
472690	0.8	12.7	274	16
472691	0.8	19.1	274	11
472692	0.8	25.4	274	8
472693	1.6	12.7	137	24
472694	1.6	19.1	137	16
472695	1.6	25.4	137	12

Duraco Metal Shelf™ Tape is a strong double-sided adhesive foam tape that can be removed from metal shelving without leaving residue.

PERFECT FOR PROFILE EXTRUDERS TO APPLY IN-LINE:

- Permanent adhesive side bonds to extrusion
- Liner side to shelf

DURACO METAL SHELF™ TAPE

Clean removal from metal shelves – no residue.



The product should be tested in the application before use.

Remo One™ Foam Tape



Remo One™ is double-sided adhesive foam tape with our extremely aggressive permanent adhesive on one side and our removable adhesive on the other side.

Remo One™

The removable side of Remo One™, identified with our red printed liner, removes cleanly from most hard, non-delaminating surfaces even after extended periods of time, making it useful for:

- Promotional and temporary signage
- Single use promotional graphics
- Temporary and permanent displays
- Wobblers

Remo One™ Specifications:

- **Adhesive:** Permanent rubber-based on one side, removable adhesive on mounting side
- **Application Temperature:** 18°C to 37°C
- **Service Temperature:** -28°C to 65°C rubber-based and removable adhesive
- **Holding Power:** 1/2 lb per sq. in. of tape (conditions and variables in applications can produce different stresses and affect holding power)
- **Intended for one-time use**

REMOVES
CLEANLY.
NO RESIDUE.



Remo One™ Foam Tape

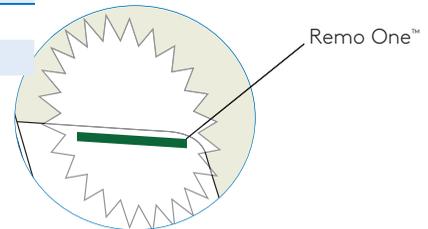
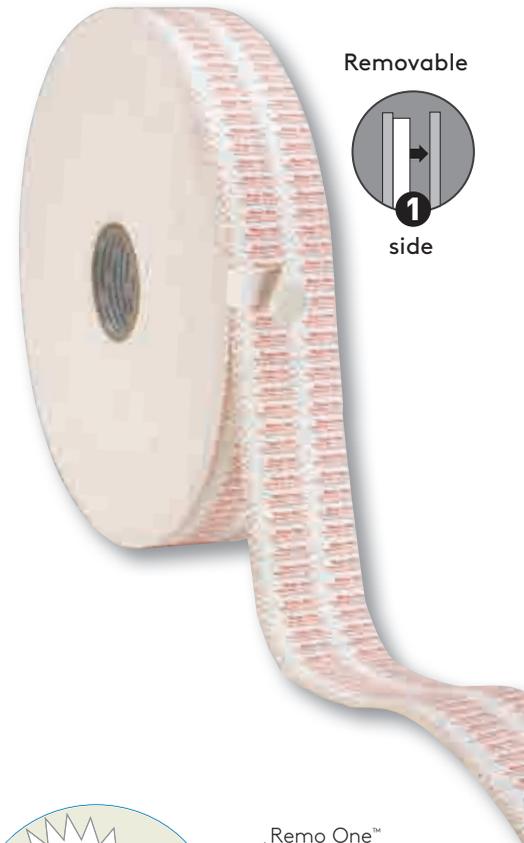
standard roll – white

76mm diameter core

Part Number	Thickness (mm)	Width (mm)	Length (M)	Rolls/Carton
471435	0.8	12.7	66	24
471439	0.8	19.1	66	16
471436	0.8	25.4	66	12
471437	1.6	12.7	66	24
471440	1.6	19.1	66	16
471438	1.6	25.4	66	12

pre-cut pieces on a roll – white

Part Number	Thickness (mm)	Width (mm)	Length (mm)	Pieces/Roll
470754	0.8	25.4	25.4	6,000
470748	0.8	25.4	50.8	6,000
470755	0.8	25.4	76.2	2,500
470809	0.8	25.4	101.6	2,500
470749	1.6	25.4	25.4	5,000
470750	1.6	25.4	50.8	5,000
470751	1.6	25.4	76.2	2,500
470756	1.6	25.4	101.6	2,000
470842	1.6	25.4	127	2,000
470757	3.2	25.4	25.4	5,000
470753	3.2	25.4	76.2	2,000



Remo One™ is a great choice for attaching special or seasonal signs to displays.

The product should be tested in the application before use.

Remo Two™ Foam Tape



Remo Two™ is double-sided adhesive foam tape with our removable adhesive on both sides. Remo Two™ removes cleanly from most hard, non-delaminating surfaces even after extended periods of time.

standard roll – white

Part Number	Thickness (mm)	Width (mm)	Length (M)	Rolls/Carton
471465	0.8	12.7	66	12
471467	0.8	25.4	66	12
471468	1.6	12.7	66	12
471470	1.6	25.4	66	12
471471	3.2	12.7	33	12
471473	3.2	25.4	33	12

REMO TWO™ SPECIFICATIONS:

- **Adhesive:** Removable adhesive on both sides (not recommended in applications with direct UV exposure)
- **Application Temperature:** 18°C to 37°C
- **Service Temperature:** -28°C to 65°C

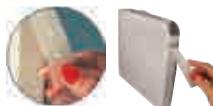
pre-cut pieces on a roll – white

Part Number	Thickness (mm)	Width (mm)	Length (mm)	Pieces/Roll
471101	0.8	25.4	25.4	6,000
471103	0.8	25.4	76.2	2,500
471040	1.6	25.4	25.4	5,000
471041	1.6	25.4	76.2	2,500
471042	3.2	25.4	25.4	5,000
471170	3.2	25.4	76.2	2,000

REMO TWO™ APPLICATIONS:

- Promotional and temporary signage
- Single use graphics
- Consumer packaging
- In kits unattached to graphics

SR1808 – Moss Glue Dots Hot Melt Adhesive



Part Number	Disc Diameter (mm)	Thickness (mm)	Bond	Std Pack Qty
493977	5.0	1.0	Removeable	2,000
493980	10.0	1.0	Removeable	2,000
493978	5.0	1.0	Permanent	2,000
493981	10.0	1.0	Permanent	2,000
493979	5.0	1.0	Vertical Hold	2,000
493982	10.0	1.0	Vertical Hold	2,000

- Hot melt adhesive glue dots
- Double sided adhesive and pressure sensitive
- Available in removable, permanent and vertical hold
- Ideal for sticking two items together, holding items in place in packaging or printing
- Translucent in colour
- Packed in handy dispensers
- FDA approved

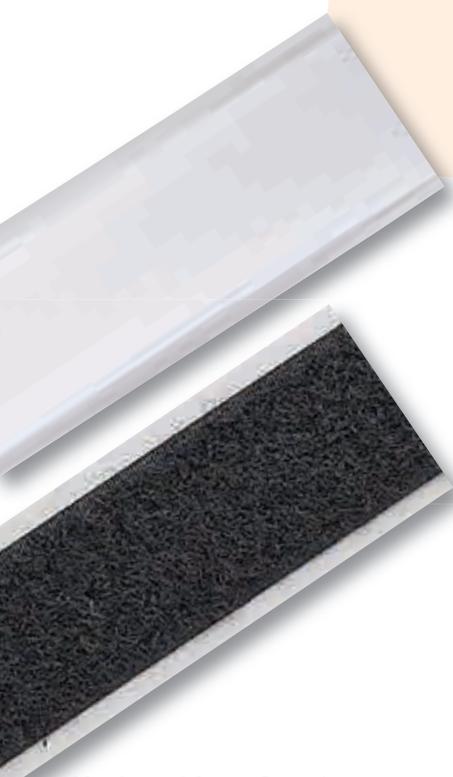
The product should be tested in the application before use.

Hook and Loop

Rolls.....	55
Coins	56
Mated Sets/Coins	57



Hook and Loop



Essentra Hook and Loop fasteners have a strong adhesive with high initial tack (“Quick Stick”). The products come on a clear polyester liner for easy release.

Essentra Hook and Loop provides high initial tack to bond well to low surface energy plastics, corrugate, chipboard, glass, wood or powder coated metal. It's a great option for applications such as:

- P.O.S. displays
- Sample books
- Exhibits
- Enclosures
- Packaging
- Binders

Hook and Loop – rolls

white

Part Number		Width (mm)	Length (M)	Rolls/ Carton
Hook Side	Loop Side			
D476804	D476816	12.5	22.8	24
D476806	476818	20.0	22.8	20
D476807	476819	25.0	22.8	18

Hook and Loop Specifications:

- **Adhesive:** Rubber-based permanent (not recommended in applications with direct UV exposure)
- **Material:** 100% nylon with clear polyester film liner
- **Application Temperature:** 18°C to 37°C
- **Service Temperature:** -28°C to 65°C

black

Part Number		Width (mm)	Length (M)	Rolls/ Carton
Hook Side	Loop Side			
D476798	476810	12.5	22.8	24
D476800	D476812	20.0	22.8	20
D476803	D476813	25.0	22.8	18



DON'T FORGET THE LOOP!

The product should be tested in the application before use.

Hook and Loop

Hook and Loop – coins

coins on a roll – white

Part Number		Diameter (mm)	Coins/Roll	Rolls/ Carton
Hook Side	Loop Side			
476946	476954	12.7	1,440	24
476948	476956	19.1	1,028	18
476949	476957	22.2	900	18

coins on a roll – black

Part Number		Diameter (mm)	Coins/Roll	Rolls/ Carton
Hook Side	Loop Side			
476942	D476950	12.7	1,440	24
476944	476952	19.1	1,028	18
476945	476953	22.2	900	18



Use Hook and Loop for signs that require frequent updating.



Hook and Loop

The product should be tested in the application before use.

Hook and Loop



Hook and Loop – mated sets

pre-cut sets – white

Part Number	Width (mm)	Length (mm)	Sets/Carton
D476917	25.4	50.8	2,500
D476919	25.4	101.6	1,500
476916	25.4	25.4	5,000
476918	25.4	76.2	2,000
476920	25.4	127	1,000

pre-cut sets – black

Part Number	Width (mm)	Length (mm)	Sets/Carton
D476937	25.4	50.8	2,500
D476939	25.4	101.6	1,500
476936	25.4	25.4	5,000
476938	25.4	76.2	2,000
476940	25.4	127	1,000

Hook and Loop – mated coins

mated coins – white

Part Number	Width (mm)	Sets/Roll
476983	12.7	1,000
476985	19.1	1,000
476986	22.2	1,000

mated coins – black

Part Number	Width (mm)	Sets/Roll
476991	12.7	1,000
476993	19.1	1,000
476994	22.2	1,000



The product should be tested in the application before use.

Weather Stripping/Gaskets



Duraco™ Contractor Pack
(acid, ozone, oil and oxidation resistant)60

Duraco™ Low Density PVC
(conformable, weather and oxidation resistant) 61

Duraco™ High Density Urethane (Poron™)
(low compression set) 61



Weather Stripping/Gaskets

Duraco™ Weather Stripping/Gaskets Product Guide

We offer a variety of weather stripping/gaskets to meet a wide range of application needs. This guide summarizes the important characteristics of each material.

Key	Characteristics						
✓ Good ✓✓ Better ✓✓✓ Best	Compression Set	Thermal Insulation	Moisture Resistance	Heat Resistance	Flammability Rating	Density lb/ft.3	Common Applications
Material							
Contractor Pack Closed cell neoprene nitrile PVC blend	✓	✓✓	✓✓	✓✓	FMVSS 302 UL94 HF-1 ≥ 1/8"	4 to 7	HVAC Roof Curb, Window and Door Gasketing, meets 2B1 classification
Poron™ High Density Urethane Open cell foam that exhibits closed cell properties when compressed	✓✓✓	✓	✓	✓✓✓	FMVSS 302 UL94 HBF-1 ≥ 3/16"	15	Electrical Enclosures, Access Doors, Louver and Vent Gasketing, Lighting, HVAC Enclosures
Low Density PVC Closed cell PVC foam	✓✓	✓✓	✓✓	✓✓	FMVSS 302	7	HVAC, Appliance, Construction, General Assembly, RV/Trailer/Truck, Low Temperature Applications

NOTE: The information listed is a general guide and not intended for specification purposes. All products should be tested in the application before use.

Weather Stripping/Gaskets

We offer weather stripping/gaskets that perform well in demanding applications that require proper compression, liquid or air resistance and shock absorption. The single-sided tapes are designed to perform equally well in indoor or outdoor applications.



Duraco™ Contractor Pack

Duraco™ Contractor Pack is a closed cell blend of neoprene nitrile and PVC. This cost-effective product is suited for HVAC and outdoor applications. The Contractor Pack has excellent resistance to ozone and oxidation and exhibits good oil and acid resistance. The product also has a “skin” on the non-adhesive side which provides some additional rigidity. Ideal for:

- HVAC
- Roof Curb
- Window and door gasketing
- General industrial
- Dust seal
- Light seal

acid, ozone, oil and oxidation resistant

Part Number	Thickness (mm)	Width (mm)	Length (M)	Rolls/Carton
NEW! 472063	3.2	25.4	15.2	10
NEW! 472069	6.35	25.4	15.2	10
NEW! 472072	9.5	25.4	15.2	10
NEW! 472323	12.7	25.4	15.2	10

CONTRACTOR PACK SPECIFICATIONS:

- **Adhesive:** Permanent rubber-based pressure sensitive adhesive
- **Test Method:** ASTM D1056
- **Density:** 64–112 kg/m³
- **Compression Deflection:** 0.14–0.35 kgf/cm²
- **Compression Set (50%):** 25 max
- **Service Temperature:** -29°C to 66°C
- **Classification:** 2B1
- **Flammability:** FMVSS 302, UL94 HF-1 ≥ 1/8"

The product should be tested in the application before use.

Weather Stripping/Gaskets



PVC SPECIFICATIONS:

- **Adhesive:** Permanent acrylic-based pressure sensitive adhesive
- **Test Method:** ASTM D1667
- **Density:** 112 kg/m³
- **Compression Deflection:** 0.14 kgf/cm²
- **Compression Set (50%):**
Low: 8 max, Medium: 17 max
- **Service Temperature:**
Low: -40°C to 88°C
Medium: -34°C to 93°C
- **Flammability:** FMVSS 302

HIGH DENSITY URETHANE SPECIFICATIONS:

- **Adhesives:** Permanent rubber-based pressure sensitive adhesive or permanent acrylic-based pressure sensitive adhesive; rubber-based adhesive system includes a film carrier for non-stretch characteristics
- **Test Method:** ASTM D3574
- **Density:** 240 kg/m³
- **Compression Deflection:**
0.28-0.56 kgf/cm²
- **Compression Set (50%):**
10 max
- **Service Temperature:**
Rubber-based: -29°C to 66°C
Acrylic-based: -29°C to 88°C
- **Flammability:**
FMVSS 302 UL94 HBF ≥ 3/16"

Duraco™ PVC Low Density

Duraco™ low density PVC weather stripping is a closed cell foam offering great barrier protection from moisture and air. The low density PVC has excellent weather and oxidation resistance along with excellent conformability. The flexibility at low temperatures is ideal for outdoor applications:

- HVAC
- Construction
- RV/Trailer/Truck
- Appliance
- General Assembly

conformable; weather and oxidation resistant — black

Part Number	Thickness (mm)	Width (mm)	Length (M)	Rolls/Carton
NEW! 472098	12.7	12.7	7.6	20
NEW! 472099	12.7	19.1	7.6	13
NEW! 472100	12.7	25.4	7.6	10

Duraco™ High Density Urethane (Poron™)

Duraco™ Hi-Density Urethane (Poron™) Weather Stripping is open cell foam that exhibits closed cell characteristics when compressed. This allows for a very low compression set, good shock absorption and low outgassing. It's ideal for open/close gasket applications:

- Electrical enclosures
- Access doors/panels
- HVAC enclosures
- Louver and vent gasketing
- Lighting
- Electronics

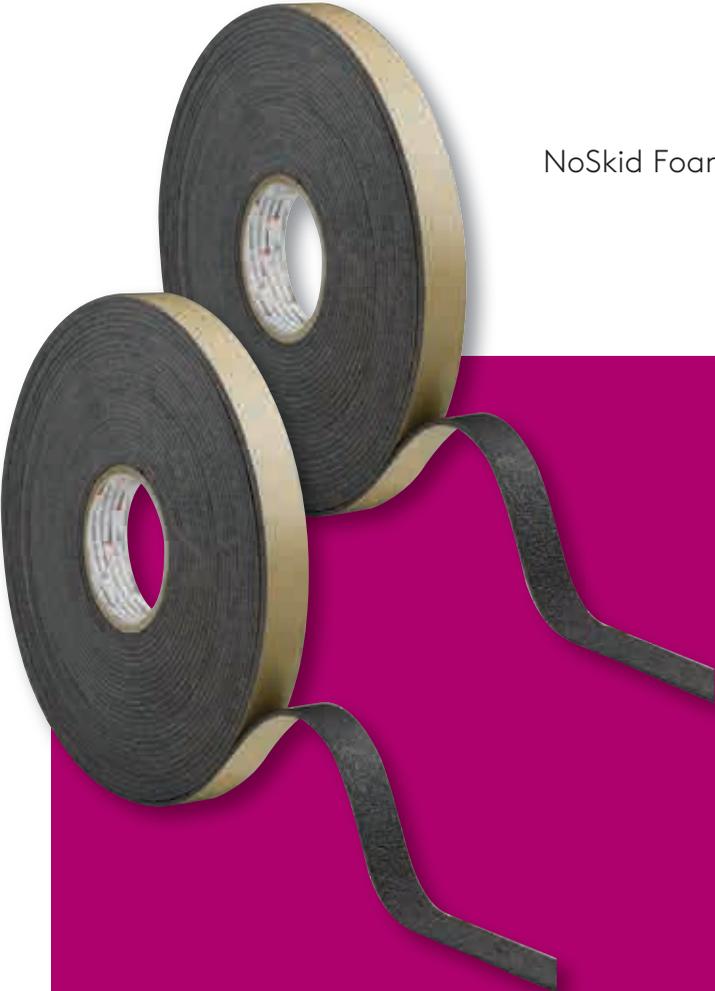
low compression set

Part Number	Thickness (mm)	Width (mm)	Length (M)	Adhesive	Rolls/ Carton
NEW! 472078	3.2	25.4	15.2	Acrylic	10
NEW! 472087	3.2	25.4	15.2	Rubber	10
NEW! 472081	6.35	25.4	15.2	Acrylic	10
NEW! 472090	6.35	25.4	15.2	Rubber	10

The product should be tested in the application before use.

No-Skid Foam

NoSkid Foam63



NoSkid Foam



NoSkid is textured foam on one side with a high tack permanent adhesive on the other. Ideal for counter mats or the bottom of displays to prevent slippage.

NoSkid Foam

rolls

Part Number	Thickness (mm)	Width (mm)	Length (M)	Rolls/Carton
NEW! 471794	1.6	25.4	15.2	15
NEW! 471795	1.6	482	15.2	4
NEW! 471797	3.2	25.4	15.2	10
NEW! 471798	3.2	482	15.2	4

NOSKID FOAM TIPS:

- Use NoSkid Foam rolls to line store or display shelves to keep product from slipping.
- Use NoSkid Foam sheets to laminate your printed plastic sheets in P.O.S. counter mat production.

NOSKID FOAM SPECIFICATIONS:

- **Adhesive:** Rubber-based permanent (not recommended in applications with direct UV exposure)
- **Application Temperature:** 18°C to 38°C
- **Service Temperature:** -29°C to 79°C

NOSKID FOAM APPLICATIONS:

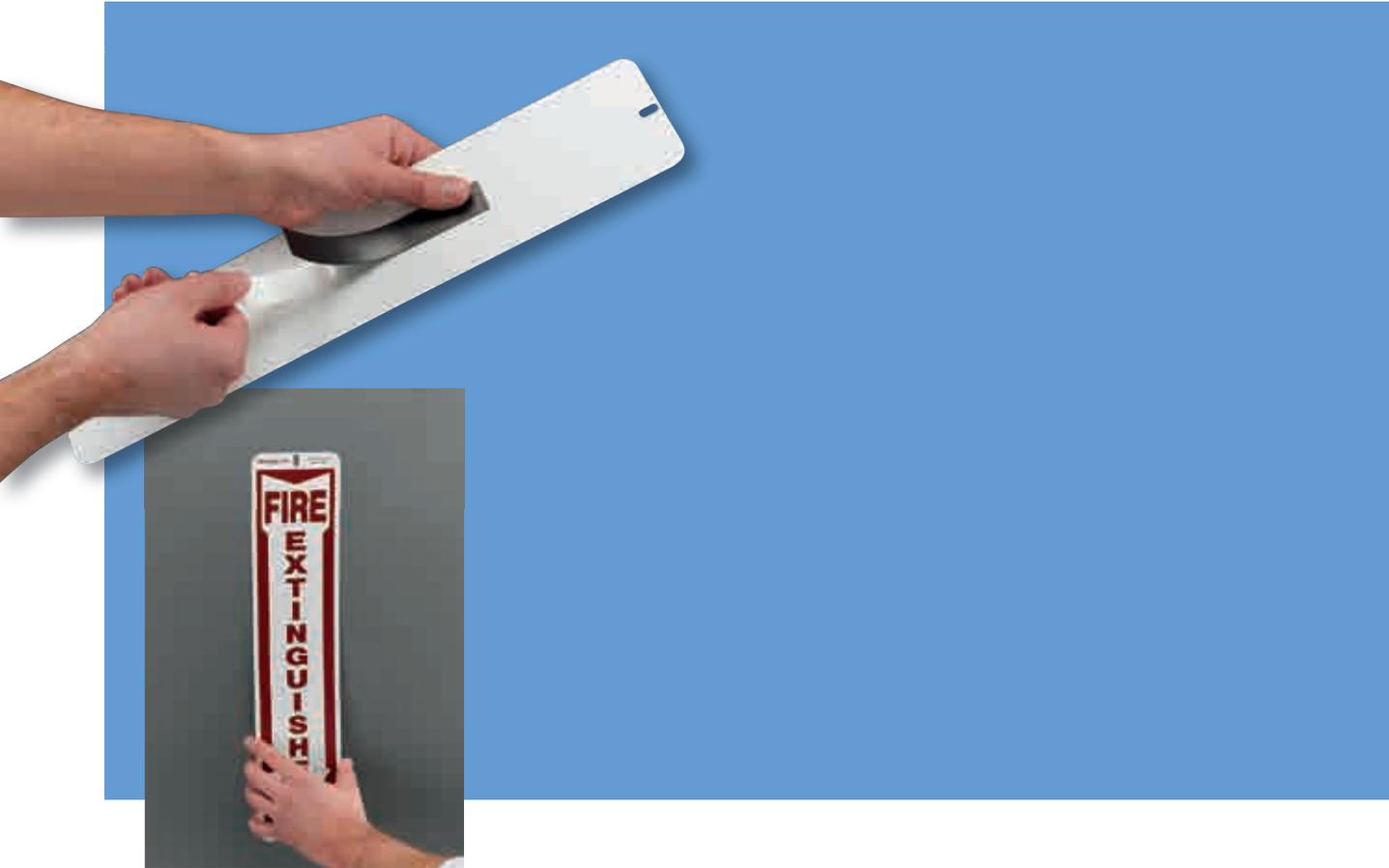
- Mouse pads
- Counter mats
- P.O.S. Displays
- Small appliances
- Office products
- Cushion
- Furniture

The product should be tested in the application before use.

Magnetic Products

Magnetic Tape65

Steel Tape65



Magnetic Tape Products



Magnetic Tape

Perfect for exhibition and display use, our Magnetic Tape has premium acrylic adhesive for reliable quality. The Magnetic Tape is offered in a foam-backed option, which is perfect for uneven surfaces.

- Allows retail displays to be changed rapidly
- Can be applied to printed images or POS displays so they can be secured to in-store steelwork
- Choose from three adhesive options, depending on the surface you are attaching to

1. Standard Adhesive

Recommended for long-term performance on to aluminum, steel, paper or card.

2. Premium Adhesive

In addition to the qualities of the standard adhesive, this product has good adhesion to ABS, PVC and plasticized substrates.

3. Foam Adhesive

Recommended for long-term use as per standard adhesive, along with rough surfaces and outdoor use.

Width (mm)	Length (M)	Thickness (mm)	Magnetism	Standard Adhesive Part Number	Premium Adhesive Part Number	Foam Adhesive Part Number
12.5	30	1.5	MAG A	493162	493165	493168
20	30	1.5	MATING	493163	493166	493169
25	30	1.5	MAG B	493164	493167	493170

See website for technical details.

Steel Tape - White

Steel Tape works directly with our magnetic tape to create a thin, clean, accurate and quick-change mounting alternative to other fastening options. It has a gloss white finish with the same choice of adhesives as our magnetic tape. Supplied on 30m rolls.



Width (mm)	Length (M)	Thickness (mm)	Standard Adhesive Part Number	Premium Adhesive Part Number	Foam Adhesive Part Number
12.5	30	0.2	493171	493174	493177
20	30	0.2	493172	493175	493178
25	30	0.2	493173	493176	493179

The product should be tested in the application before use.

Masking Tapes



- Polyimide Tape67
- Glass Cloth Tape67
- Blue Polyester Tape67
- Green Polyester Tape67
- Polyimide Discs68
- Green Discs68
- Paper Tape68
- Blue Discs.....68
- Eze-Wrap Tape69
- Masking Square69

Masking Tapes

Polyimide Tape up to +260°C

Polyimide Substrate

- High-performance masking tape
- High chemical and abrasion resistance
- Suitable for powder-coating and electro-coating (E-coating) applications
- Clean removal, no residue

SR 1059



Part Number	Width (mm)	Length (M)	Rolls/Carton
200/12	12.0	33	1
200/25	25.0	33	1
200/50	50.0	33	1

Glass Cloth Tape up to +250°C

White Fibreglass Cloth

- Easily removable, leaving no residue
- Resistant to solvents and abrasion
- Tightly-woven glass cloth tape provides good tear strength
- Suitable for high-pressure applications such as sand blasting
- Suitable for powder coating and wet painting

SR 1059



Part Number	Width (mm)	Length (M)	Rolls/Carton
600/12	12.0	50	1
600/25	125	50	1

Blue Polyester Tape up to +180°C

Polyester

- This thinner tape conforms easily to unusual shapes and can be used to mask curved applications
- Quick adhesion for time-saving application
- Clean removal - leaves no residue
- 25 micron tape thickness

SR 1059



Part Number	Width (mm)	Length (M)	Rolls/Carton
151/12	12.0	66	1
151/25	25.0	66	1
151/50	50.0	66	1

Green Polyester Tape up to +180°C

Polyester

- Quick adhesion for time-saving application
- Clean removal, leaving no residue
- General-purpose tape suitable for most masking applications including powder coating and anodising
- Supplied in 38 micron thickness

SR 1059



Part Number	Width (mm)	Length (M)	Rolls/Carton
100/12	12.0	66	1
100/18	18.0	66	1
100/25	25.0	66	1
100/30	30.0	66	1
100/40	40.0	66	1
100/50	50.0	66	1
100/75	75.0	66	1
100/100	100.0	66	1
330/250	250.0	66	1
300/450	450.0	66	1

The product should be tested in the application before use.

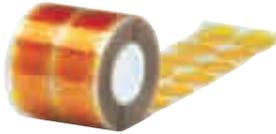
Masking Tapes

Polyimide Discs up to +260°C

Polyimide Substrate

- High-performance masking discs
- High chemical and abrasion resistance
- Suitable for powder-coating and electro-coating (E-coating) applications
- Clean removal - leaves no residue

SR 1058



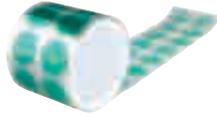
Part Number	Disc Diameter (mm)	Discs Per Roll	Rolls/ Carton
460513	12.0	2,000	1
460514	25.0	500	1
460515	40.0	250	1
460516	50.0	250	1

Green Discs up to +180°C

Polyester

- Quick adhesion for time-saving application
- For a wide variety of applications including powder coating and anodising
- Clean removal - leaves no residue

SR1058



Part Number	Disc Diameter (mm)	Discs Per Roll	Rolls/ Carton
460501	12.0	2,000	1
460502	15.0	2,000	1
460503	18.0	1,000	1
460504	20.0	1,000	1
460505	25.0	500	1
460506	30.0	500	1
460507	40.0	250	1
460508	50.0	250	1

Paper Tape up to +180°C

Crepe Paper

- Three versions of paper masking tape available, each covering different temperature ranges from +80°C to +180°C
- General-purpose masking tape, suitable for most low-temperature applications and for use with synthetic enamels, cellulose and acrylic paints

SR 1059



Part Number	Width (mm)	Length (M)	Maximum Temperature	Rolls/ Carton
400/25	25.0	50	+80°C	1
500/25	25.0	50	+135°C	1
900/25*	25.0	50	+180°C	1

* Features a silicone adhesive system, specially developed for use in high-temperature painting.

Blue Discs up to +180°C

Polyester

- General-purpose discs suitable for most masking applications including powder coating and anodising
- Quick adhesion for time-saving application
- Clean removal - leaves no residue

SR 1058



Part Number	Disc Diameter (mm)	Discs Per Roll	Rolls/ Carton
460509	12.0	2,000	1
460510	25.0	500	1
460511	40.0	250	1
460512	50.0	250	1

The product should be tested in the application before use.

Masking Tapes

Eze-Wrap Tape up to +204°C

Silicone Rubber

- Self-fusing tape, adheres to itself to form a homogenous mass, providing excellent sealing
- Forms a homogenous mass within 24 hours at room temperature or four minutes at +180°C
- No adhesive, therefore no residue when removed
- Easy to mould to irregular-shaped objects

SR 1059



Part Number	Width (mm)	length (mm)	Rolls/Carton
800/1	25.4	10.9	1

Masking Square

SR 1183

Polyimide Substrate

- High-performance masking square
- High chemical and abrasion resistance
- Suitable for powder-coating and E-coating applications
- Clean removal - no residue



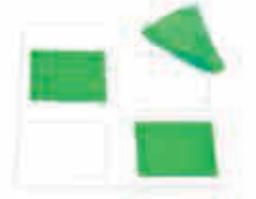
Part Number	Dimensions (mm)	Squares per roll	Rolls/Carton
499010	6x6	5,000	1
499011	9x9	5,000	1
499012	12x12	5,000	1
499013	15x15	2,000	1
499014	19x19	2,000	1
499015	25x25	2,000	1

Masking Square

SR 1183

Polyester

- Quick adhesion for time saving applications
- For a wide variety of applications including powder coating and anodising
- Clean removal - leave no residue



Part Number	Dimensions (mm)	Squares per roll	Rolls/Carton
499821	6x6	5,000	1
499822	9x9	5,000	1
499667	12x12	5,000	1
499668	15x15	2,000	1
499669	19x19	2,000	1
499823	25x25	2,000	1

The product should be tested in the application before use.

MASKING SOLUTIONS CUSTOMISED FOR YOU !

- Essentra manufactures a range of die-cuts
- Custom masking solutions
- Magnetic masking - available in custom made shapes
- Vacuum formed plastics
- Rubber masking - with custom blasting protection



Whatever your requirement - talk to your sales representative for more information

Industrial Wipes



Alcohol Wipes Single Use..... 62
Alcohol Wipes Resealable Packet 62
Alcohol Wipes Canister 62

Always Start with a Clean Surface

Industrial Wipes

Alcohol Wipes - Single Use Packets

Features:

- Pre-wetted with high concentration of alcohol
- Easy tear, single use foil package
- Dissolves most residues safely and effectively
- Excellent as a degreaser
- Applications: general use, industrial, manufacturing

Specifications:

- Material: Heavyweight Polyester Cellulose
- 96% IPA/4% DI Water
- Made in USA



Item No.	Size (mm)	Wipes/Box
6-C43	102 x 76	60
6-C86-EFP	203 x 152	30

Alcohol Wipes - Resealable Pouch

Features:

- Pre-wetted with alcohol in pouch with resealable opening
- Excellent as a degreaser
- Applications: general use, industrial, manufacturing

Specifications:

- 70% IPA/30% DI Water
- Made in USA



Item No.	Material	Size (mm)	Wipes/Bag
6-LS7030	Polyester Propylene	279 x 229	30
6-LS7030-PC-24	Polyester Cellulose	229 x 229	30

Alcohol Wipes - Canister

Features:

- Perforated roll prewetted with alcohol
- Packaged in canister with a spring loaded lid to prevent drying
- Alcohol saturates and evaporates quickly
- Applications: general use, industrial, manufacturing

Specifications:

- Material: Polyester Cellulose
- Made in USA



Item No.	Spec.	Size(mm)	Wipes/Canister
6-LS7030-585	70% IPA/30% DI Water	127 x 216	100
6-LS7030-685	96% IPA/4% DI Water	153 x 216	100
6-LS7030-917	96% IPA/4% DI Water	229 x 432	35

The product should be tested in the application before use.

Substrate Guide

Need help choosing the appropriate product?

Use this guide as your starting point!

		Surface One		
		Polypropylene	LDPE HDPE	Flexible PVC
Surface Two				
Glass Aluminum Stainless Steel		DK Film™ Dubl Kote™ Duraco™ Film Duraco™ Bag Sealing 4813 Duraco™ Tissue: 2811, 2461 Duraco™ Transfer 1591 Twin Stick™, Thick Twin Stick™	DK Film™ Dubl Kote™ Duraco™ Film Duraco™ Bag Sealing 4813 Duraco™ Tissue: 2811, 2461 Duraco™ Transfer 1591 Twin Stick™, Thick Twin Stick™	DHB, 14, 23, 26, 40
Powder Coat		Dubl Kote™ DK Film™, Dubl Kote™ Twin Stick™, Thick Twin Stick™	DK Film™, Dubl Kote™ Twin Stick™, Thick Twin Stick™	
Styrene ABS High Density PVC Rigid PVC		DK Film™ Dubl Kote™ Duraco™ Film Duraco™ Bag Sealing 4813 Duraco™ Tissue: 2811, 2461 Duraco™ Transfer 1591 Twin Stick™, Thick Twin Stick™	DK Film™ Dubl Kote™ Duraco™ Film Duraco™ Bag Sealing 4813 Duraco™ Tissue: 2811, 2461 Duraco™ Transfer 1591 Twin Stick™, Thick Twin Stick™	DHB, 14, 23, 26, 34, 40 Duraco™ Film: 4081, 4181 Duraco™ Bag Sealing 4813 Duraco™ Tissue 2161 Duraco™ Transfer 1571
Flexible PVC Vinyl		DHB, 14, 26, 34	DHB, 14, 40	DHB, 14, 23, 26, 34, 40
LDPE HDPE		DK Film™, Dubl Kote™ Duraco™ Film Duraco™ Bag Sealing 4813 Duraco™ Tissue: 2811, 2461 Duraco™ Transfer 1591 Twin Stick™, Thick Twin Stick™	DK Film™ Dubl Kate™ Duraco™ Film Duraco™ Bag Sealing 4813 Duraco™ Tissue: 2811, 2461 Duraco™ Transfer 1591 Twin Stick™, Thick Twin Stick™	
Polypropylene		Duraco™ Film Duraco™ Bag Sealing 4813 Duraco™ Tissue: 2811, 2461 Duraco™ Transfer 1591 Dubl Kote™, DK Film™ Twin Stick®, Thick Twin Stick®		

Substrate Guide

Surface One			Surface Two
Styrene ABS High Density PVC Rigid PVC	Powder Coat	Glass Aluminum Stainless Steel	
DHB, 14, 23, 26, 40 DK Film™, Dubl Kote™ Duraco™ Film Duraco™ Bag Sealing 4813 Duraco™ Tissue: DSTF, 2461, 2811 Duraco™ Transfer: 1431, 1531, 1591 Twin Stick™, Thick Twin Stick™	DHB, 14, 23, 26, 40 DK Film™ Dubl Kote™ Twin Stick™, Thick Twin Stick™	DHB, 14, 23, 26, 40 DK Film™ Dubl Kote™ Duraco™ Film: 4181 Duraco™ Bag Sealing: 4503, 4813 Duraco™ Tissue: DSTF, 2161, 2461, 2811 Duraco™ Transfer: 1431, 1531, 1571, 1591 Twin Stick™, Thick Twin Stick™	Glass Aluminum Stainless Steel
DHB, 14, 23, 26, 40 DK Film™, Dubl Kote™ Twin Stick™, Thick Twin Stick™	DHB, 14, 23, 26, 40 DK Film™, Dubl Kote™ Twin Stick™, Thick Twin Stick™		Powder Coat
DHB, 14, 23, 26, 34, 40 DK Film™ Dubl Kote™ Duraco™ Film: 4081, 4181 Duraco™ Bag Sealing 4813 Duraco™ Tissue: DSTF, 2461, 2811, Duraco™ Transfer: 1431, 1531, 1591 Twin Stick™, Thick Twin Stick®			Styrene ABS High Density PVC Rigid PVC
			Flexible PVC Vinyl
			LDPE HDPE
			Polypropylene

This substrate guide highlights our most commonly used tapes for use with various surface combinations. To request free samples for evaluation, call Customer Service

DHB: Duraco High Bond™

The product should be tested in the application before use.

Industry Application

INDUSTRY/ APPLICATION	CARRIER			
	TRANSFER	TISSUE	FILM	FOAM AND MORE
Point of Sale (P.O.S.)	Duraco™ ATG	2461 – General Purpose 2811 – High Performance Rubber	8965 Duraco™ Red DK Film™ – General Purpose 4951 – Banner Tape	Twin Stick™ Dubl Kote™ Dubl Kote™ Acrylic Duraco High Bond™ Remo One™ Remo Two™ NoSkid Foam Hook and Loop Magnetic Tape Steel Tape
Continuous Stationery and Postage	1431 – General Purpose w/Thinner Liner 1531 – General Purpose	DSTF – Economy 2421 – Economy 2461 – General Purpose	4181 PERM/PEEL – General Purpose	
Printers and Finishers	1531 – General Purpose Duraco™ ATG	DSTF – Economy 2421 – Economy 2461 – General Purpose 2811 – High Performance Rubber	4951 – Banner Tape 8965 Duraco™ Red 4181 PERM/PEEL – General Purpose	Twin Stick™ Dubl Kote™ Dubl Kote™ Acrylic Remo One™
Bag Sealing (Polythene bags and flexible packaging)			4813 – General Purpose – Permanent 4123 – High Performance – Permanent 8606 PERM/PEEL – Economy 4503 PERM/PEEL – General Purpose	
Splicing	Duraco™ ATG	2461 – General Purpose 2441 – High Performance Modified Acrylic	4181 PERM/PEEL – General Purpose	
Box Closure (corrugated box manufacturing)			4999 – General Purpose w/Thicker Liner	
Nameplates, Badges and Photographic		2811 – High Performance Rubber	4951 – Banner Tape 8965 Duraco™ Red DK Film™ – General Purpose	Twin Stick™ Dubl Kote™ Magnetic Tape Steel Tape
Product Construction		2421 – Economy DSTF – Economy 2331 – High Performance Acrylic	8965 Duraco™ Red	Duraco High Bond™ Twin Stick™ Dubl Kote™ Dubl Kote™ Acrylic Hook and Loop Magnetic Tape Steel Tape Duraco™ Contractor Pack Duraco™ High Density Urethane (Poron™) Duraco™ PVC Low Density

Application Notes

General Adhesive Characteristics

Rubber-Based

- High initial adhesion
- Some adhesion buildup
- Good shear strength
- Moderate temperature resistance
- Fair UV resistance
- Poor plasticiser resistance

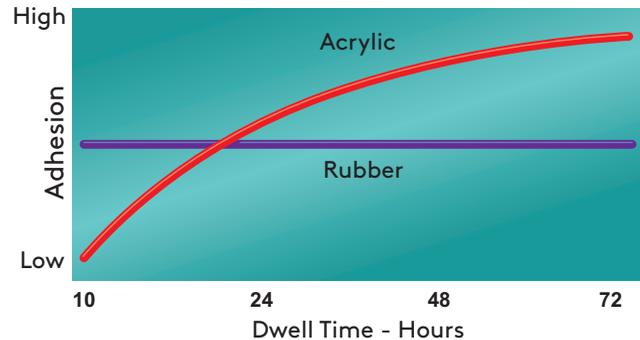
Acrylic-Based

- Fair initial adhesion
- Gradual adhesion buildup
- High shear strength
- High temperature resistance
- Excellent UV resistance
- Good plasticiser resistance

Rubber-based: A rubber-base adhesive provides the most cost effective product for many applications. Its ability to immediately bond well to various surfaces makes it the first option when using double-sided adhesive foam tape.

Acrylic-based: Pure acrylic adhesives have a propensity to withstand UV exposure better than rubber formulations. Rubber-base will lose its tack more quickly under direct exposure. Acrylic adhesives are resistant to plasticisers found in materials such as flexible PVC. Rubber-based will be attacked by the plasticiser and break down to a gooey substance. Acrylic adhesives will typically require more set-up time to create a good bond, generally 24 to 72 hours.

Rubber VS. Adhesive
Bond Buildup on Metal Surfaces



Removable Adhesives

Remo One™ adhesive is not recommended for use on wallpaper or painted wallboard. Wallpaper may delaminate when the tape is removed. Painted wallboard must be tested in an inconspicuous area for each application as the quality of the paint and wallboard dictate how well these products can be removed. Glass that allows the adhesive to be exposed to sunlight will, over time, diminish the tape's holding power.

To remove Remo One™, slowly peel back a corner of the object to remove it from the surface on which it was hanging. Carefully roll or peel off any tape that remains on either surface and discard.

Application Tests

We recommend an Application Test be conducted on all applications; especially for the following:

- Surfaces with powder coatings - surface energy levels vary.
- UV cured overlays - very difficult to bond to. Surface block-outs may be required.

Application Notes

General Guidelines

Very rough surfaces will require thicker foam to fill the irregularities.

Rule of thumb for holding power of foam tape is 0.35 to 0.7 kg per cm² of tape. Conditions and variables in applications can produce different stresses and affect holding power.

How does surface preparation affect the product's performance?

Dirt, oil, paint, dust, release agents, inhibitors, or other contaminants on the surface of the substrate can interfere with the adhesive and affect the bond. Surface preparation may be required to remove the contaminants and improve the performance of the adhesive. The type of substrate determines the best cleaning method to use in surface preparation.

The three main ways to prepare surfaces are:

1. General Cleaning

Use a 50/50 mixture of Isopropyl Alcohol and water to clean most surfaces, drying with a clean lint-free cloth. Make sure the surface is completely dry before applying the tape. For instances where the surface has only dust or loose particles, you can use a clean lint-free cloth alone to prepare the surface.

2. Solvent Cleaning

Use a solvent such as acetone or Isopropanol, drying with a clean lint-free cloth. Make sure the surface is completely dry before applying the tape.

3. Abrasion

Use to remove films, surface treatments and paint. Often followed by solvent cleaning.

Note: In applications where tape will be applied to printed or coated materials, masking out the section where the tape will adhere before coating could eliminate the abrasion step and improve the tape's bond. This can be done before coating the substrate or afterward with surface primers.

What other factors will affect adhesion?

There are many factors that could influence the bond between two materials. The following are common factors that would need to be understood to determine the proper material/adhesive combination:

- Temperature
- Ultraviolet light
- Humidity
- Surface coatings
- Chemicals
- Physical stresses
- Time
- Surface contact



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